

September 24, 2008

NPDES PERMIT FILE
NPDES #ARO33880
AFIN # 26-6045
Permit PN
Correspondence
Technical Backup
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Dennis Brunson, Pretreatment Coordinator City of Hot Springs P. O. Box 700 Hot Springs, Arkansas 71901

Re: City of Hot Springs (Permit Number: AR0033880 AFIN: 26-00145) Pretreatment Program

Audit/Municipal Pollution Prevention (P2) Assessment

Dear Mr. Brunson:

Please find enclosed the finished report for the audit/assessment conducted by me from August 26 through 28, 2008. Please make the report available for review by appropriate City officials. You and the City officials should discuss and evaluate the recommendations and required actions in the report. Please respond in writing within thirty (30) days with the City's proposed actions to my findings in the report.

The department and I thank you for your cooperation during the audit. The recommendations in the attached audit/assessment are intended to aide the City of Hot Springs pretreatment personnel with achieving the objectives of the Clean Water Act.

If you or any of your associates have questions, please do not hesitate to contact this office.

Sincerely,

Rufus J. Torrence

ADEQ Pretreatment Engineer

Encl: Audit/Assessment Checklist

Cc: Rudy Molinda / EPA 6WQ-PM (via e-mail w attmt)
Eric Flemings / ADEQ Field Services (w/o attmt)
Cindy Garner / ADEQ NPDES Enforcement (w/o attmt)

#### PRETREATMENT PROGRAM AUDIT/

#### POLLUTION PREVENTION ASSESSMENT

#### CITY OF HOT SPRINGS, ARKANSAS

#### NPDES PERMIT #AROO33880

**September 24, 2008** 

PREPARED BY: RUFUS TORRENCE

NPDES PRETREATMENT ENGINEER

**ADEQ** 

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- B) Summary of Findings with Required Actions
- C) Recommended POTW Actions for Improved Implementation or Enforcement of the Pretreatment and Pollution Prevention Programs
- D) Required Program Modifications to the Approved Pretreatment Program Necessary to Bring the Program Into Compliance with the Letter or Intent of the Current Regulatory Requirements

#### LIST OF ATTACHMENTS

Pretreatment Program Audit/Assessment Checklist:

Section I: General Information

Section II: Program Analysis and Profile

Section III: Industrial User File Review

Reportable Noncompliance (RNC) Worksheet

SIU Site Visit Summaries

Attachments A,B,C,D,E,F,G & H: Supporting Documentation

#### A) INTRODUCTION

Under ADEQ's responsibility to fulfill its obligations for the administration and enforcement of the NPDES Program, audits of Pretreatment Programs within the state will be part of its coordination and compliance monitoring strategy.

With Pollution Prevention (P2) being integrated into Pretreatment Programs assessments of cities' P2 projects and programs will be made in conjunction with the audits.

An audit/assessment was performed August 26 through August 28, 2008, of the Pretreatment Program implemented by City of Hot Springs, Arkansas. Participants included:

Rufus Torrence ADEQ/Pretreatment Engineer

Dennis Brunson Hot Springs/Pretreatment Coordinator

Bill Garner Hot Springs/Pretreatment Assistant

Ron Wacaster Hot Springs/Facilities Operation Manager

Steve Mallett Hot Springs/Public Works Director

The goals of the audit/assessment were:

\* To determine the implementation and compliance status of the City of Hot Springs' Pretreatment Program with the requirements of the General Pretreatment Regulations located in 40 Code of Federal Regulations (CFR) Part 403 and other applicable regulations

- \* To determine the effectiveness of the City's Pretreatment and P2 Programs in eliminating the introduction of toxic pollutants from industrial discharges
- \* To provide assistance and recommendations to the City that might allow for more effective implementation of program requirements
- \* To assess the level of additional Pollution Prevention activities implemented within the City's day-to-day Pretreatment procedures and make recommendations thereof

Hot Springs' Pretreatment Program was originally approved 9/30/88. The most recent modification (approved Feb 25, 2002) included incorporation of an enforcement response plan and revisions to the pretreatment ordinance.

The City's POTW consists of actuated grit chambers; primary clarification; diffused aeration basins; secondary clarification; mixed media filtration; chlorination and de-chlorination before discharge to Lake Catherine. The POTW design flow is 12 MGD and the influent averages about 11.5 MGD with I & I problems. The effluent has not exhibited a pattern of toxicity; however, there were sublethal toxicity to the Pimephales promelas (Fathead Minnow) in June 2006 and sublethal and lethal toxicity to the Ceriodaphnia dubia (Water Flea) in March 2006.

The plant receives approximately 0.4 MGD from 10 significant industries; 3 are categorical industrial users. Sludge is composted with yard waste and race track straw and then given away to the public. The City plans to discontinue accepting straw waste from the race track.

The audit/assessment consisted of informal discussions with the City's Pretreatment personnel, examination of industrial user files, pretreatment records and site visits to five (5) of their industrial users. A checklist was utilized to ensure that all facets of the program were evaluated. A copy of the completed checklist is attached. Additional information obtained during the audit is included as Attachments (A - H).

The report is divided into three sections. Section B provides a summary of the significant findings of the audit which will require action by the City. Section C includes recommendations to help improve the implementation and enforcement of their Pretreatment and Pollution Prevention Programs. Finally, required program modifications to the City's approved program, including its adopted legal authorities, are outlined in Section D.

#### B) SUMMARY OF FINDINGS WITH REQUIRED ACTIONS

This section of the report is a summary of deficiencies found in the City of Hot Springs' Pretreatment Program. The auditor has paraphrased with CFR citations the actions required by the City to comply with the current General Pretreatment Regulations (40 CFR 403) and with the approved program. A narrative explanation of the finding will follow the citations.

1) [Repeat Deficiency from 2004 Audit] Under 40 CFR 403.8(f)(1) "The POTW shall operate pursuant to legal authority enforceable in Federal, State or local courts"; under 40 CFR 403.8(f)(1)(iii) the POTW must "Control through permit,..., the contribution to the POTW by each industrial User to ensure compliance with applicable Pretreatment Standards and Requirements...[the permit] must be enforceable and contain... [40CRF403.8(f)(1)(iii)(D)] Effluent limits based on applicable general pretreatment standards in part 403 of this chapter, categorical pretreatment standards, local limits".

During the file review, the auditors noted that Mid-America [40CFR437 Centralized Waste Treater-Subpart C] and Alliance [presently deemed non-categorical] permits (see attachments C & D) contained effluent limits which were not based on either categorical pretreatment standards or the approved local limits shown in ordinance #4577 (Section 9-3-43.4). The effluent limits in the permits are not enforceable in either Federal, State or local courts. The POTW must not issue permits with limits which have no documented technical basis and, hence, are not enforceable.

2) Under 40 CFR 403.8(f)(5) "The POTW shall develop and implement an enforcement response plan...The plan shall...Describe the types of escalating enforcement responses the POTW will take...and the time periods within which responses will take place".

During the checklist review, the auditor noted that the City placed National Park Medical Center in SNC (significant noncompliance) on July 1, 2007. Follow-up sampling from July 2007 to the present indicate that this SIU is still non-compliant. According to the Enforcement Response Plan (ERP), "All violations meeting the criteria for significant noncompliance will be addressed with an enforceable order within thirty (30) days of the identification of significant noncompliance". The ERP specifies that the UM (Utility Mgr) was suppose to issue an AO (Administrative Order) and fine by August 1, 2007.

## C) RECOMMENDED POTW ACTIONS FOR IMPROVED IMPLEMENTATION OF THE PRETREATMENT AND POLLUTION PREVENTION PROGRAMS

- 1) During the site visit to Triumph Airborne the auditor noted that the POTW is sampling a "combined wastestream" (sanitary and regulated process streams). The POTW should use the combined wastestream formula found in 40CFR403.6(e) to adjust Airborne permit limits. However, if the sanitary flow is less than 1% of the total stream, the POTW may continue with the same permit limits by documenting the "de minimis" sanitary stream.
- 2) [Repeat Recommendation from 2004 Audit]. The POTW is not requesting local SIUs to develop BMP's (Best Management Plans) for Pollution Prevention. The auditors recommend that the request be included in the permit application.
- 3) The 40CFR403.12(p) hazard waste notification to each industrial user is required only once; however, past experiences suggest that POTW personnel should make the notification on a regular basis as sometimes the SIUs forget about the notification. A helpful suggestion is to include the notification in the permit; by placing the notification in the permit someplace, the POTW would have a routine which would not only refresh existing SIU notifications but also help avoid overlooking giving the notification to new SIUs. The last audit emphasized this notification, also.
- 4) [Repeat Recommendation from 2004 Audit]. Include a fact sheet in each IU file identifying pertinent information such as: processes/flows with schematics, basis for permit limits, rationale for being deemed "Significant", IU contact, monitoring frequency, parameters monitored for, picture of actual sampling point, brief chronological history (including start-up date) of IU etc. Note that a fact sheet is not optional for SIUs with equivalent limits based on production based standards; ARKEX is a SIU with equivalent limits based on 40CFR467 standards. ARKEX permit must contain a fact sheet which shows how the equivalent limits were calculated.
- 5) The Pretreatment Program may collect addition funds to help with implementation. The auditors recommends at a minimum that the POTW recover cost from the SIUs for additional monitoring to investigate noncompliance.
- 6) Send a copy of the reporting requirements located in 40 CFR 403.12(p) & (j) to all hazardous waste generators shown on the ADEQ website at:

http://www.adeq.state.ar.us/hazwaste/rcra2/facil\_sum.asp#Display

(Instructions: Enter "Hot Springs" in the box next to the title "Location City" and click "Search" to see the list.)

7) The City should incorporate compliance monitoring into "CityWorks" to not only track SIUs for compliance but also calculate significance noncompliance (SNC) in accordance with 40CFR403.8(f)(2)(viii).

# D) REQUIRED PROGRAM MODIFICATIONS TO THE APPROVED PRETREATMENT PROGRAM NECESSARY TO BRING THE PROGRAM INTO COMPLIANCE WITH THE LETTER OR INTENT OF THE CURRENT REGULATORY REQUIREMENTS

1) Comply with most the most recent changes to 40 CFR 403 (commonly referred to as the "Streamlining Rule Changes" promulgated on October 14, 2005). The City must review the existing approved program and make all necessary modifications to comply.

The following is a summary of changes required by the Streamlining Rule.

- 1. Updated removal credits provisions relating to Overflows [§ 403.7(h)]
- 2. Slug control requirements must be included in SIU control mechanisms [§ 403.8(f)(1)(iii)(B)(6)]
- 3. SIUs must be evaluated for the need for a plan or other action to control slug discharges within a year from the final rule's effective date or from becoming an SIU [§ 403.8(f)(2)(vi)]
- 4. Expand SNC to include additional types of Pretreatment Standards and Requirements [§ 403.8(f)(2)(viii)(A-C)]
- 5. SIU reports must include BMP compliance information [§ 403.12(b), (e), (h)]
- 6. Require periodic compliance reports to comply with sampling requirements and require non-categorical SIUs to report all monitoring results [§ 403.12(g)(3), (6)]
- 7. Require notifications of changed discharge to go to the Control Authority [§ 403.12(j)]
- 2) Reassess the current local limits to comply with Part III paragraph 8.b in the City's NPDES permit (AR0033890).

\* \* \* \* \* \* \* \* \* \* \* \* \* \* \* \*

The City should consider the required actions and recommendations contained in this audit/assessment before finalizing any pretreatment program modifications. Any intended substantial program/ordinance changes made, whether in response to the recommendations or otherwise, should be submitted to ADEQ for review and approval.

## PRETREATMENT AUDIT CHECKLIST

## (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

Section I:	General Information	1- 4
Section II:	Pretreatment Program Analysis Pages	5-17
Section III	Industrial User File Evaluation Pages 1	8-25

	SECTIO	ON I: GENERAL IN	<b>IFORMA</b> T	TION
A. GENERAL IN	NFORMATION			
Control Autho	ority Name: _	City of Hot Springs		NPDES #: AR0033880
Mailing addre	ess:	P. O. Box 700, 71901		
Permit Signat	cory: Steve	e Mallett	Title:	Director of Utilities
Telephone: _(	(501) 321-699	FAX NUMBER	R:( <u>501</u> )	321-6967
Pretreatment	Contact: De	ennis Brunson	Title: Pr	etreatment Coordinator
Address:3	320 Davidson,	71901		
Telephone _(5	501) 262-1881	ext. 15 E-Mail add	dress:was	tewater@cityhs.net
Pretreatment	program appro	oval date: <u>September</u>	30; 1988	
Dates of appr	roval of any	substantial modification	ns: <i>ERP app</i>	roved Feb 25, 2002
Month Annual	Pretreatment	Report Due:	γ	
Pretreatment	Year Dates:		ate(s) of Au (ASSESSME	dit: <u>August 26-28, 2008</u>
Inspector(s)	:			
NAME		TITLE/AFFILIATION	<u>P</u>	HONE NUMBER
Rufus Torrend	ce	Pretreatment Engineer	(	501) 682-0626
Control Author	rity represen	tative(s):		
NAME		TITLE Pretreatment Coordin		PHONE NUMBER
Dennis Brunso				
Ron Wacaster Program Prima		Facilities Operation	ns Manager	same
110gram 111m	ary concuce	Dates of Previous P	CIs/Audits:	
TYPE	DATE	DEFICIENCIES	NOTED	
PCI	May/2007			
PCI	Jun/2006	None Apparer Insufficient		
PCI	Dec/2004	Insurricient	L_Stail	

YES	NO								
x		Is the Control Authority currently operating under any pretreatment related consent decree, Administrative Order, compliance or enforcement action?							
		If yes, describe the required corrective action:							
	x	Is the Control Authority currently in SNC or RNC?							
narra	ative o	der of this page has been left blank, but provides a place to enter a description of any information that may not fit appropriately into the that are asked. Mark questions or input areas with a asterisk or footnote that there is more explanatory information and where it can be found.							

#### SECTION I: GENERAL INFORMATION

B. TR	EATMENT	PLANT INFORMATI	ON			
1. NPDES		ETREATMENT PROGE	AM COVERS THE FO	LLOWING NPDES PERM Effective		PLANTS:
Permit	No. Na	ame of Treatment	Plant	Date	Date	
*AR003	3880 <u>Ho</u>	ot Springs		02/01/08	01/31/08	
* Indica	ates the p	ermit number/treatm	ent plant under which	h the Pretreatment Pro	gram is tracked.	
2.	Individu	ıal Treatment Pl	ant Information			
a. Na	me of Tr	reatment Plant:				
Lo	cation A	Address: <u>320 I</u>	Davidson Drive			
Ex	piration	n Date of NPDES	Permit: Same		·	
Tr	eatment	Plant Wastewate	er Flow: Design-	12 MGD; Actua	l (Average) - <u>1</u> .	1.1 MGI
Se	wer Syst	em: <u>100</u> % Sepa	rate; % C	ombined, # of CS	Os	
In	dustrial	l Contribution t	o this Treatment	Plant		
		Js   :_ ial Flow (mgd):_	10 # 0 0.4 Indus	f CIUs trial Flow (%)	: <u>3</u> . 6 %	
Le	vel of T	<u> Treatment</u>	Туре	of Process(es):		
	Primary		Actuated grit ch	ambers; primary c	larification;	
	Secondar	cy	Diffused aeratio	n basins; seconda	ry clarificatio	<u>n ;</u>
	Tertiary	<i></i>	Tertiary Sand Fi	lters; Belt Press	Dewatering	
	Method o	of Disinfection	Chlorination			
	Dechlori	ination 🗾	YES NO			
Ef	fluent I	Discharge				
	Receivir	ng Stream Name:	Lake Catheri	ne		
	Receivir	ng Stream Classi	fication: <u>Impo</u>	undment of the Out	achita River	
	Receivir	ng Stream Use:	Fishable/Swimm	able		_
	If efflu please r		d of to any locat	ion other than the	e receiving str	eam,
	Method o	of Sludge Dispos	sal:	Quantity of Slu	dge:	
		Land Applic	cation	dry tons/	yr.	
	-	Incineration Monofill	on	dry tons/	yr.	
			Waste Landfill	dry tons/	yr. vr.	
		✓ Public Dis		1246 dry tons/		
	_	Lagoon Stor	rage	dry tons/		
	_	✓ Other (spe	cify) Compost*	dry tons/y	r.	
*All th	e sludge g	roes to a compost st	ation; only a portion	n of the sludge is dis	tributed to the pub	olic.
List	of toxio	c pollutant lim:	its in NPDES perm	it: NH3-N; TRC; T	. Phos;	_

#### SECTION I: GENERAL INFORMATION

a	(cont	inuation	of individual tre	atment plant i Treatment Pla		or	
	YES	<u>NO</u>	Does the Control permit been modi				e NPDES
	*		requirements? I *CA currently allows compliance with 40 C Issuing Authorit Issuance Date: Expiration Date:	f yes, specify the public to ha FR part 503 for 1. y:	the followiul sludge but the	ng: ne NPDES permit req	uires
	Li	st pollut	ants that are spe  Not Applica	cified in curr	ent sludge p	ermit:	
	YES	<u>NO</u> <u>N/A</u>	Has the Control biological toxic	-	nitted result	s of whole effl	uent
,		nv times	Has there toxicity testing about it. (eg.  *There is no pattern and both lethal and were the followin	? If yes, exp Is there an or but the effluent sublethal failure	olain what ha agoing TRE?) had a sublethal s (fleas) in 03/	! failure (minnows) /2006.	ing done
,	iow ilia	ny cimes	<u>Influent</u>	<u>Effluent</u>	Sludge	Ambient	ycar.
		erity ** conitoring	<u>4</u> <u>1</u> <u>1</u>	1 4	<u>4</u>		
* A	Summ	arize any uent and	cFR 122, Appendix D, trends over the sludge) loadings. te for each param Not currently	last five year Have they ir eter measured.	rs regarding acreased, dec	pollutant (infl	uent,
	YES	NO N/P	$ar{q}$				
		<u> </u>	_ Has the POTW beg	un tracking th	ne trends in	the above sampl	es?
			_ Has the POTW vio or sludge over t			ther for efflue	nt limits
			If yes, List the suspected cause(		nt and sludge	limits violate	d and the
		Paran TSS &	meters Violated BOD		Cause(s) I&I		
	YES	NO I/A	Has the treatment			mar n. me - t- 2	

C.	Control Au	thority Pretreatment Program Modificatio	<u>n</u> [403.18]
YES	NO		
	ordi	public comment been solicited during rev nance and/or local limits since the last .5(c)(3)]	
	pret	any substantial modifications been made reatment program components since the laes, identify below.	
	1. Modifi	cations:	Date
	Date Approved by ADEQ 2-25-02	Ordinance Citation/ Nature of Modification Ord #4577 adopted the pret code	Incorporated in NPDES Permit 11/96 2-25-02
	2-25-02	Ord #4577 adopted the pret code	11/96 2-25-02
	2. Modifi	cations in Progress:	
	Date Reque None	sted Nature of	Modification
YES	NO		
		ny changes been made to any pretreatment cluding any listed above)? If yes:	program components
	change	ne Control Authority notified the Approva s? (e.g., Modified forms, procedures, le copy and attach the modified form, etc.	gal authorities). If no,
D.	Legal Auth	ority [403.8(f)(1)]	
	Date of mo	iginal Pretreatment Program approval:st recent Ordinance approved by the Cont st recent Pretreatment Program modificat	
		ontrol Authority's legal authority enabl 1)(i-vii)]	e it to:
	YES NO		
	/ / / / / / / / / /	Deny or condition pollutant discharges Require compliance with standards Control discharges through permit or s Require compliance schedules and IU re Carry out inspection and monitoring ac Obtain remedies for noncompliance Comply with confidentiality requirement Establish Pollution Prevention  Has the city developed and adopted a P*City has adopted O&G ordinace.	imilar means ports tivities ts

YES NO	2				
<u>x</u>	Has the Control Authoruse ordinance? If ye	rity exper s, identif	ienced diff y reason:	iculty in impl	ementing the sewer
	No oversight No inspection No remedies No "equivalet No clear del Interjurisdi Other, Speci	n authorit for noncom nt" standa ineation c ctional ag		ility for prog t entered into	gram implementation
<u>x</u>	Control Authority?	If no: Hot lign with th esidential d	Spgs actual "c e collection s istricts which	city limits" are o ystem; there are	
<u>N/A</u>	Has the Control Author ensure that pretreatm jurisdictions?	rity negot	<i>l boundaries.</i> iated all l irds will be	egal agreement enforced in c	s necessary to contributing
N/A	Have provisions been policies by contribut	made for t ing jurisd	he incorpor lictions?	ation of Pollu	tion Prevention (P <sup>2</sup>
	List the name of contr SIUs and type of multi	ibuting ju jurisdicti	risdictions onal agreem	, if any, the ents in those	number of CIUs, jurisdictions:
Na	ame of Jurisdiction		Number of CIUs	Number of Other SIUs	Type of Agreement
1	N/A				
3. 4.	· · · · ·				
ac	f relying on activities ctivities are performed mplementation.	of contrik by jurisdi	outing juris ctions and Problems	describe any p	cate which problems in their
	dating industrial waste	survey	N/A		
Not	tification of IUs rmit issuance				
Ins	ceipt and review of IU r spection and sampling of	eports IUs			
act	sessment of IUs for P <sup>2</sup>				
Enf	alysis of samples forcement her:				
	riefly describe other pr	oblems: _			
sludge d	y any IUs that have caus contamination, problems past 12 months:	ed problem in the col	ns of interf lection sys	erence, upset, tem, or worker	pass through, health and safety
	-				NPDES Permit Violation
	IU Name (None)	Probl			Yes No

E.	Indus	trial User Characterization [403.8(f)(2)(i)]						
YES	NO	Has the Control Authority (CA) updated its Industrial Waste Survey (IWS)						
<u>/</u>	<del></del>	to identify new Industrial Users (IUs) or changes in wastewater discharges at existing IUs? [403.8(f)(2)(i)] CA has access to "CityWorks"; this is a citywide computer network which alerts the CA by email when a new IU moves into town.  If yes, while conducting the IWS, was each potential IU evaluated by the CA for the possibility of incorporating P <sup>2</sup> activity?						
		Does the Control Authority have written procedures to update its Industrial Waste Survey (IWS) to identify new Industrial Users (IUs) or changes in wastewater discharges at existing IUs? [403.8(f)(2)(i)]						
	<u>x</u>	If yes, do the written procedures include provisions for the assessment of potential new IUs to incorporate $P^2$ activity and the distribution of $P^2$ reference materials to the IUs which qualify?						
		What methods are used to update the IWS:						
		<pre> ✓ Review of newspaper/phone book     Review of plumbing/building permits  ✓ Review of water billing records  ✓ Permit reapplication requirements  ✓ Onsite inspections  ✓ Citizen involvement  ✓ Other (specify) Vehicle Patrols  How often is the survey to be updated? Every 2 to 3 years  Are there any problems that the Control Authority has in identifying and categorizing SIUs:  ———————————————————————————————————</pre>						
YES	NO							
_	<del></del>	lave any new SIUs been identified within the last 12 months? If yes:  Is the IU  Type of Industry  Permitted?						
a. b. c. d.		nany IUs are currently identified by the Control Authority in each of the owing groups:  SIUs (As defined by the Control Authority) [WENDB-SIUS]  Categorical Industrial Users (CIUs) [WENDB-CIUS]  Noncategorical SIUs  Other regulated nonsignificant IUs (Describe) Waste Haulers						

10

TOTAL of a. + d.

YES	<u>NO</u>
	Has the POTW identified any IUs with Pollution Prevention opportunities?  Is the Control Authority's definition of "significant industrial user" the same as EPA's? [403.3(t)(1)(i-ii)]
	If not, the Control Authority has defined "significant industrial user" to mean The CA has defined "significant industrial user" the same as EPA's [403.3(t)] but the recent Streamlining update has added new language in [403.3(v)].
F.	Control Mechanism Evaluation [403.8(f)(1)(iii)]
YES	NO NO
	Has the Control Authority asked for Best Management Practices (BMPs) or Pollution Prevention assessments as part of the permit application?
	Describe the Control Authority's approved control mechanism (e.g., permit, etc.): Permit
	What is the maximum term of the control mechanism? 3 years
Non	How many SIUs are not covered by an existing, unexpired permit or other control mechanism? [WENDBs-NOCM] If there are any SIUs without current (unexpired) permits, please complete the information below:
	PERMIT EXPIRATION DATE
YES /	NO  Does the Control Authority accept trucked septage wastes?  Does the Control Authority accept other trucked wastes?  Does the Control Authority have a control mechanism for regulating trucked wastes?  If yes, answer the following:
	YES NO  N/A  Does Control Mechanism designate  a discharge point? [403.5(b)(8)]  N/A  Are all applicable categorical standards and local limits applied to trucked wastes?
	List all pollutants and applicable limits, other than local limits and categorical standards applied to waste haulers:
	Pollutant Limit
	<u> </u>
	Describe the discharge point(s) (including security procedures):  *The Control Authority has a waste manifest system that requires only Sanitary wastewater be hauled to POTW
	Does the Control Authority accept Underground Storage Tank (UST) cleanup wastes?
	Does the Control Authority have a control mechanism for regulating wastes from UST sites?
	List all pollutants and applicable limits, other than local limits and categorical standards applied to UST cleanup sites:
	Pollutant Limit
	BTEX 20 mg/1

G.	Application of Pretreatment Standards and Requirements
YES	NO
/	Has the POTW notified the IUs of their potential requirement to report hazardous wastes to EPA, the State, and the POTW?
_	May 2000 Date Notified US Mail Method of Notification
	How does the Control Authority keep abreast of current regulations to ensure proper implementation of standards?
	xFederal RegisterJournals, NewslettersxMeetings, TrainingxInternetxGovernment AgenciesxOtherPCs
YES ✓	Is the Control Authority in the process of making any changes to its local limits or have limits changed since the last PCI, Audit, or Annual Report?  If yes, complete the information below:
	Pollutant Old New Reason
	Changed Limit Limit for Change
	CA is in the process of evaluating existing local limits to ensure
	compliance with current water quality standards.

YES NO								
fo	s the Con r all req 3.8(f)(4)	uired	uthority pollutar	techn ts lis	ically e	evaluate ow? [WEI	ed the need for loca NDB-EVLL] [403.5(c)(	al limit (1);
	Headw Analy Comple	rsis	Loca Limi Need	its	Local Limits Adopte		Numerical Limit Adopted***	
	_Yes	No	Yes	No	Yes	No	(mg/l)	
	) *		_	_	~		1.11 0.59 17.43 16.65 2.45 2.53 0.037 10.07 0.47 34.08	
YES NO Ha	s the Con	1577 sect utrol A ollutan	e 9-8-43.4 uthority ts and t	/ ident technic	ified po	ollutan aluated	ts of concern other the need for local	than th
	Headw Analy Comple	sis .	Lin	cal mits eded?	Local Limits Adopte		Numerical Limit Adopted	
POLLUTANT	Yes	ÑО	Yes	No	Yes	No	(mg/l)	
					_			

YES NO

Silver (Ag) Zinc (Zn)

Where it has been determined that certain pollutants need to have limits, has the POTW identified the sources of the pollutants?

What method of allocation was used for local limits for each pollutant that has a local limit in-place?

TYPE OF ALLOCATION
Uniform
Concentration Mass Hybrid

Arsenic (As)
Cadmium (Cd)
Chromium-Total
Copper (Cu)
Cyanide (CN)
Lead (Pb)
Mercury (Hg)
Molybdenum (Mo)
Nickel (Ni)
Selenium (Se)

If there is more than one treatment plant, were the local limits established specifically for each plant or were local limits applied uniformly to all plants? N/A

#### H. COMPLIANCE MONITORING

Compliance Monitoring and Inspection Requirements:

Program Aspect	Approved Program I	Federal Requirement	Explain Difference
Inspections: CIUs Other SIUs	1/year 1/year	1/year 1/year	[Ref: Tab D Sect K.8]
Sampling: CIUs Other SIUs	2/year 2/year	1/year 1/year	[Ref: Tab D Sect K.7]
Reporting: CIUs Other SIUs	2/year 2/year	2/year 2/year	[Ref: Tab E 9-3-47.4(a)]
Self-Monitoring: CIUs Other SIUs Ordinance shows mi	2/year <sup>1</sup> 2/year <sup>1</sup> nimum of 2/year	2/year 2/year but allows CA	[Ref: Ord 9-3-46.2(a)(4)] [ " Ord 9-3-47.4(a) ] to increase frequency in individual permits.

- - NOIN- this is a count of SIUs that are either not inspected <u>OR</u> not sampled in the past 12 months. This is <u>NOT</u> a count of SIUs that were both not sampled <u>and</u> not inspected. Do not count repetitive SIU names more than once. Attach the names of SIUs that were not sampled and/or not inspected within the last Pretreatment reporting year. Include an explanation next to each name as to why it was not sampled and/or not inspected. (N/A)

Does 1	tne	Control	Authority	routinely	split	samples	with	ındustr	ial	person	nnel:
YES  ✓	NO	_	uested? ify IU sel	f-monitori	ng res	ults?					
Provid	Provide the following information regarding pollutant analyses done by the POTW:  Analytical Method * Name of Laboratory										
		A116	alytical M	etiloa "	_		Nati	ie or na	DOL	atory	
Metals Cyanio Organ Other	de ics	Spect: GC/MS	ame/furnac rophotomet TSS; Tot P	ric	_ _ _ _		nerica	an Inter	plex	<u> </u>	

Were all wastewater samples analyzed by 40 CFR 136 methods?

<sup>\*</sup> Enter the type of Analytical Method used for each group of pollutants. (eg. AA-flame, AA-furnace, GC, GC/MS, ICP, etc.

YES	NO	
<u> </u>	_	es the POTW use QA/QC for sampling and analysis? If yes, describe:  CA relies on ADEQ certification program
		How much time normally elapses between sample collection and obtaining analytical results for:    Sdays   Conventionals   Metals   Organics
<u>/*</u>		Is there an established protocol clearly detailing sampling location and procedures? *GIS in place now.
	<u>X</u>	Has the Control Authority had any problems performing compliance monitoring?
		If yes, explain:
		Does the Control Authority use the following methods for compliance monitoring?
		YES NO
YE	s no	Scheduled compliance monitoring Unscheduled compliance monitoring Demand monitoring for IU compliance IU self-monitoring Other:
_	<u>X</u>	Has the Control Authority identified any violation of the prohibited discharge standards in the last reporting year ? If yes, describe below.
I.	ENFO	RCEMENT
YES	NO	
/* /*		Is the Control Authority definition of SNC consistent with EPA's?  [403.8(f)(2)(vii)] *But does not include Streamlining updates [Sect 9-3-50].  Does the Control Authority have a written enforcement response plan (ERP)?  [403.8(f)(5)]. If yes, does the plan: *[Tab H Enforcement Response Plan]
		YES NO
		Describe how the Control Authority will investigate instances of noncompliance
		Describe the Control Authority's types of escalating enforcement responses and the periods for each response
		Identify by Title the Official(s) responsible for implementing each type of enforcement response
		Reflect the Control Authority's responsibility to enforce all applicable pretreatment requirements and standards.  *ERP para 1. Purpose

eve	nt of IU noncompliance: [403.8(f)(1)	(vi)]	
\frac{1}{\sqrt{1}}	Notice or letter of violation Setting of compliance schedule Injunctive relief	\frac{1}{\sqrt{1}}	Administrative Order Revocation of permit Fines (maximum amount):
	civil criminal administrative	\$ 100 \$ 100 \$ 100	0 /day/violation
	Imprisonment Termination of Service Other:		
	cribe any problems the Control Autho orcing its pretreatment program: (No		
YES NO			
<u> </u>	When violations occur, does the o		
	Are SIUs required to notify the obecoming aware of a violation and 30 days after the violation is id Comment: [Section 9-3-47.8]	d to conduc	ct additional monitoring within
N/A	If no, does the Control Authority	y conduct	all of the monitoring?
<u>YES</u> <u>NO</u>	$\frac{N/A}{\checkmark*}$ Does the pattern of enforcem *Not enough violations to estable		
Com	plete the following table for SIUs i	dentified	as SNC.
SIU <u>Name</u> <b>Nat Park</b>	Date First Identified Enforcement Action in SNC Type Date Med 7-1-2007 NOV only 8-19-	e Ye	eturn to Compliance? es (Date) <u>No</u> <u>X**</u>
*See attac	hment A-1/1		

Check those compliance/enforcement options that are available to the POTW in the

<sup>\*</sup>Nat Park Medical Center was non-compliant for O&G (150 mg/l local limit) in July 2007; the CA instructed the IU to install a grease trap in Nov 2007. The IU remains non-compliant for O&G (300mg/l on 7-22-08) since the CA samples only twice/year; hence, several months passed and the IU did not clean the grease trap properly so the IU was non-compliant again. The auditor instructed the CA to resample within 30 days when the IU is non-compliant to not only comply with regs but avoid having only one non-compliant sample in a six-month period (this automatically places the IU in SNC).

Indicate the number and percent of SIUs that were identified as being in significant noncompliance during the past Pretreatment reporting period:

#		<u> </u>
0 0 0		Pretreatment Standards [WENDB-PSNC] (Local Limits/Categorical Standards Self-monitoring requirements [WENDB-MSNC] Reporting requirements [WENDB-PSNC] Pretreatment compliance schedule [WENDB-SSNC] How many SIUs that are currently in SNC with self-monitoring and were not inspected or sampled? [WENDB-SNIN]
YES	<u>NO</u>	
		Does the ERP provide for any Pollution Prevention activities as corrective actions? If so, give some examples.
Has	the C	Control Authority experienced any of the following:
YES	_NO	EXPLAIN and ID Industrial User
	x   x   x   x   x   x   x   x   x   x	Interference [WENDB] Pass through [WENDB] Fire or explosions? (incl. flash point viol.) Corrosive structural damage? (incl. pH <5.0). Flow obstructions? Excessive flow or pollutant concentrations? Heat problems? Interference due to oil or grease? Toxic fumes? Illicit dumping of hauled wastes?
YES	МО	
		Does the Control Authority compare all monitoring data to applicable Pretreatment Standards and requirements contained in the control mechanism? $[403.8(f)(2)(iv)]$
	)	How many SIUs are currently on compliance schedules?
1	N/A	Have any <u>CIUs</u> been allowed more than 3 years from the effective date of a categorical standard to achieve compliance with those standards? [403.6(b)]

Indicate the number of SIUs from which penalties have been collected by the Control Authority during the past Pretreatment reporting period:

	Number	Amount
Civil	0	\$
Administrative	0	\$
Total		\$
		[WENDB-IUPN]

J.	DATA	MANAGEMENT/PUBLIC PARTICIPATION
YES 🗸		Are inspection & sampling records well documented, organized and readily retrievable? Are files/records:  YES NO
		computerized hard copy OTHER:
Are	the fol	lowing files computerized:
YES /	NO NO	Control Mechanism Issuance Inspection and Sampling schedule Monitoring Data IU Compliance Status Tracking Other: <u>Telephone ROCs</u>
		Itoring data can be retrieved by: Industry name Pollutant type Industrial category or type SIC Code IU discharge volume Geographic location Receiving treatment plant (i.e. if > one plant in the system) Other (specify)
		Does the POTW have provisions to address claims of confidentiality? [403.8(f)(1)(vii)]
	_x_	Have IUs requested that data be held confidential?  How is confidential information handled by the Control Authority?
	<u>x</u>	Are there significant public or community issues impacting the POTW's pretreatment program?  If yes, please explain:
/		Are all records maintained for at least 3 years?

К.	RES	OURCES	
and	fundi	ng amounts? [403.8(f)(3)]	ces dedicated to the Pretreatment Program in FTEs  * - FTE = Full Time Equivalent Employee recommending increasing to 2 FTEs
YES	NO		
		be related to inadequate If yes, describe and show	gram implementation been observed which appear to funding?  below the source(s) of funding for the program: from the City Engineer with writing permits.
		POTW general operat  IU permit fees monitoring charges industry surcharges other (describe)	
		Is funding expected to define the contract of	
VEC	NO	Are an adequate number areas:	of personnel available for the following program  If no, explain
YES / / / / / / / / / / / / / / / / / / /	<u>NO</u>	Legal assistance Permitting  IU inspections Sample collection Sample analyses Data analysis, review and response Enforcement Administration (inc. record keeping /data management)	IT NO, CAPIUM
	Γ	Does the Control Authority	have access to adequate:
YES	NO_		If yes then list and if no, explain
		Sampling equipmentI	scos, pH meters
		Safety equipment	Standard List
		Vehicles Analytical equipment	Pretreatment Pick-Up Standard conv pollutant equip
_ <u></u> _			

POLLUTION PREVENTION
Describe any efforts that have been taken to incorporate pollution preventi into the Pretreatment Program (e.g. waste minimization at IUs, household hazardous waste programs, etc.):  City has requested O&G BMPs from some IUs
Has the source of any toxic pollutants been identified?  If yes, what was found? n/a
Has the POTW implemented any kind of public education program? If yes, describe: Plant Tours
PowerPoint Presentations on O&G program
Does the POTW have any pollution prevention success stories for industrial users documented? No If yes, please attach.
Are SIUs required to get a pollution prevention audit or assessment as a pa of their permit application or as a requirement of their permit?  No
Has the POTW used any of the various "Guides to Pollution Prevention" as examples to their industrial and commercial users as ways to eliminate or r pollutants? No
If yes, which of the "Guides to Pollution Prevention" were used?

FILE #: 1 Industry Name Mid-America Distillations, Inc File/ID No. C-0006 Industry Address 847 Blacksnake Rd 71913 / PO Box 2880 71914
Industry Description Petroleum Refining, Amine Distillation & Distribution of Oil
Industrial Category Centralized Waste Treater 40 CFR 437 SIC Code: 2992
Ave. Total Flow (gpd) 8300 Ave. Process Flow (gpd) 1700
Industry visited during audit: YES
Comments: Recycling of used oils & purification of industrial chemicals; discharges
24 hours 7 days/ week but runs only two shifts (1st & 2nd). Process A-Amine & Glycol
Dehydration; Process B-WasteWater Treating
FILE #: 2 Industry Name Triumph Fabrications File/ID NoC-0003
Industry Address 1923 Central 71901
Industry Description Manufacture Aircraft Parts  Industry Description Manufacture Aircraft Parts  Industry Description Manufacture Aircraft Parts
Industrial CategoryMetal Finishing40 CFR433SIC Code: 3728Ave. Total Flow (gpd)36100Ave. Process Flow (gpd)21,300
110. 120000 110. (gpa)
Industry visited during audit: YES
Comments, Nivaraft narta forming alconing heat treating aluminum, anodiging (
Comments: Aircraft parts forming, cleaning, heat treating aluminum; anodizing & conversion coating of aluminum; penetrant inspection and painting.
on the contract of the contrac
FILE #: 3 Industry Name ARKEX, Inc File/ID No. C-0004
Industry Address 153 Extrusion Place
Industry Description Extrudes aluminum shapes through dies
Industry Description Extrudes aluminum shapes through dies  Industrial Category Aluminum Extruder 40 CFR 467 SIC Code: 3354  Ave. Total Flow (gpd) Ave. Process Flow (gpd)
Ave. Total Flow (gpd) Ave. Process Flow (gpd)
Industry visited during audit: YES
Comments: This industry is planning to close with no plans to reopen; however, the
Control Authority still has an active permit on file.
FILE #: 4 Industry Name Triumph Airborne Str File/ID No. C-0001
FILE #: 4 Industry Name Triumph Airborne Str File/ID No. C-0001 Industry Address 115 Centennial Drive
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd) Industry visited during audit: YES
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd)
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd) Industry visited during audit: YES
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd) Industry visited during audit: YES
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd)  Industry visited during audit: YES  Comments:  FILE #: 5 Industry Name Alliance Rubber Co File/ID No. C-0004
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) Ave. Process Flow (gpd) Industry visited during audit: YES Comments:
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728  Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd)  Industry visited during audit: YES  Comments:  FILE #: 5 Industry Name Alliance Rubber Co File/ID No. C-0004  Industry Address 210 Carpenter Dam Road  Industry Description Manufacture Rubber Bands from Natural and Synthetic Rubber
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728  Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd)  Industry visited during audit: YES  Comments:  FILE #: 5 Industry Name Alliance Rubber Co File/ID No. C-0004  Industry Address 210 Carpenter Dam Road  Industry Description Manufacture Rubber Bands from Natural and Synthetic Rubber
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728 Ave. Total Flow (gpd) Ave. Process Flow (gpd) Industry visited during audit: YES Comments:
Industry Address 115 Centennial Drive Industry Description Phosphates aluminum and titanium parts for military aircraft Industrial Category Metal Finishing 40 CFR 433 SIC Code: 3728  Ave. Total Flow (gpd) 200,000 Ave. Process Flow (gpd)  Industry visited during audit: YES  Comments:  FILE #: 5 Industry Name Alliance Rubber Co File/ID No. C-0004  Industry Address 210 Carpenter Dam Road  Industry Description Manufacture Rubber Bands from Natural and Synthetic Rubber

#### A. Industrial User Characterization

Y => Yes N => No N/A => Not Applicable

			Mid-A	Triumph	ARKEX	Airborne	Alliance
1.	"sig	the IU considered nificant" by the rol Authority?	Y	Y	Y	Y	Y
2.	cate	he user subject to egorical pretreatment dards?	Y	<u> </u>	Y	Y	N
	а.	New source or existing source (NS or ES)?	ES	ES	ES	NS_	N/A
	b.	Is this IU one identified as having P <sup>2</sup> potential?	N	N	N	<u> </u>	N

#### B. Control Mechanism

1.	Does the file contain an application for a control					
	mechanism?	Y	Y .	Y	Y	Y
	If yes, what is the					
	application date?	3-10-08	6-9-08	12-16-05	7-10-08	2-25-08
	Does it ask for Pollution-					
	Prevention information?	Y¹	Y <sup>1</sup>	Y <sup>1</sup>	Y <sup>1</sup>	$Y^1$
2.	Does the file contain a permit	? Y	٧	٧	٧	٧
	Permit Expiration Date?	3-1-11	7-1-11	4-1-09	8-1-11	3-1-11
	Is a fact sheet included?	N	N	N <sup>2</sup>	N	N

Comments:

- 1. Page 8 of 18 asks about TOMPs; this is the only reference to P2.
- 2. ARKEX has equivalent limits based on 40CFR467 production-based standards; permits with equivalent limits must have a fact sheet to show how the limits were determined

Y => Yes N => N N/A => Not Applicable

			Mid-A	Triumph	ARKEX	Airborne	Alliance
3.	cont	the SIU been issued a rol mechanism containing: .8(f)(1)(iii)(A)-(E)]					
	a.	Legal Authority Cite?	CP3	CP <sup>3</sup> _	CP <sup>3</sup> _	CP3	CP <sup>3</sup>
	b.	Expiration date?	СР	СР	CP	CP	CP_
	C.	Statement of nontransferability?	5-G	4~F_	4-F	4-F_	4-F
	d.	Appropriate discharge limitations?	N <sup>4</sup>	2-A	? <sup>5</sup>	2-A	N <sup>4</sup>
	е.	Appropriate self-monitoring requirements?	_4-F <sup>6</sup> _	3 - D <sup>6</sup>	3-D <sup>6</sup>	3 - D <sup>6</sup>	3 - D <sup>6</sup>
	f.	Sampling frequency?	2-F <sup>7</sup>	2-B <sup>7</sup>	2-B <sup>7</sup>	2-B <sup>7</sup>	2-B <sup>7</sup>
	g.	Sampling locations?	_2-F	2 - B	2-B	2 - B	2-B
	h.	Requirement for flow monitoring?	_4 - F	3 ~ D	3 - D	3-D	3 - D
	i.	Types of samples (grab or composite) for self-monitoring?	<u>Y</u>	<u>Y</u>	Y	Y	<u>Y</u>
	j.	Applicable IU reporting requirements?	Y	Y	Y	Y	Y
	k.	Standard conditions for:					
		Right of Entry? Records retention? Civil and Criminal	5-C 5-F	4 - B 4 - C	4 - B 4 - C	4-B 4-C	4-B 4-C
		Penalty provisions? Revocation of permit?	6-A 5-I	6 - A 4 - H	6 - A 4 - H	6-A 4-H	6-A 4-H
	1.	Compliance schedules/ progress reports	_N/A	_N/A	N/A	N/A	N/A
	m.	General/Specific Prohibitions?	Y	<u>Y</u>	Y	Y	Y
	n.	Where technologically and economically achievable, are P <sup>2</sup> aspect included?	<u>N</u>	N	N	N	N

Comments: 3. CP => Cover Page; cover page cites Ord #4577

<sup>4.</sup> Permit contains "technology transfer" local limits from 40CFR433 guidelines; these transfer limits do not appear in the ordinance.

<sup>5.</sup> Permit does not contain a fact sheet which shows how equivalent limits for ARKEX were determined.

<sup>6.</sup> The above referenced "Reporting Requirements" paragraphs require monthly reports.

<sup>7.</sup> The sampling frequency is stated in the above referenced paragraphs.

Y => Yes N => N N/A => Not Applicable

С.	Application of Standards	Mid-A	Triumph	ARKEX	<u>Airborne</u>	Alliance
1	. Has the IU been properly categorized?	Y	Y	Y	Y	Y
2	. Were both Categorical Standards and Local Limits properly applied?	Y_	Y_	N <sup>8</sup>	Y	N <sup>9</sup>
3	. Was the IU notified of recent revisions to applicable pretreatment standards? [403.8(f)(2)(iii)]	Y	<u> </u>	Y	Y	Y
4	. For IUs subject to production- based standards, have the standards been properly applied? [403.8(f)(1)(iii)]	N/A_	N/A	N <sub>8</sub>	_N/A	_N/A
5	For IUs with combined wastestreams is the Combined Wastestream Formula or the Flow Weighted Average formula correctly applied? [403.6(d) and (e)]	N/A_	N/A_	_N/A	N/A_	N/A
6	. For IUs receiving a "net/ gross" variance, are the alternate standards properly applied?	N/A	_N/A	N/A	N/A	N/A
7	. Is the Control Authority applying a bypass provision to this IU?	N	N	N	N	N

Comments: 8. ARKEX permit did not contain a fact sheet which shows how equivalent limits were calculated.

<sup>9.</sup> Alliance permit had 40CFR433 limits as local limits instead of the local limits shown in the ordinance.

<sup>10.</sup> Tab "Section D-5" in the approved program has "Section K: Implementation Procedures" which shows paragraph 6 which references 9-3-47.4 in ordinance for frequency.

Y => Yes N => N N/A => Not Applicable

			Mid-A	<u>Triumph</u>	ARKEX	<u> Airborne</u>	Alliance
D.	Comp	liance Monitoring					
	Samp	oling					
1.	Cont resu	the file contain rol Authority sampling lts for the stry?	Y	Y	Y	Y	Y
2.	samp requ	the Control Authority ple as frequently as fired by its approved fram or permit? [403.8(c)]	Y <sup>10</sup>	Y <sup>10</sup>	Y <sup>10</sup>	Y <sup>10</sup>	Y <sup>10</sup>
3.		the sampling report(s) ude: [403.8(f)(2)(vi)]					
	a.	Name of sampling personnel?	Y	Y	Y	Y	Y
	b.	Sample date and time?	Y	Y	Y	Y	Y
	С.	Sample type?	Y	Y	Y	Y	Y
	d.	Wastewater flow at the time of sampling?	N	N	N	N	N
	е.	Sample preservation procedures?	Y <sup>11</sup>	Y <sup>11</sup>	Y <sup>11</sup>	Y <sup>11</sup>	Y <sup>11</sup>
	f.	Chain-of-custody records?	Y <sup>11</sup>	Y <sup>11</sup>	Y <sup>11</sup>	Y <sup>11</sup>	Y <sup>11</sup>
	g.	Results for all parameters? SIUs & CIUs [403.12(g)(1) - CIUs]	Y	Y	Y	Y	Y
4.	appr appl	the Control Authority copriately implemented all icable TTO monitoring/agement requirements?	N/A	Y	??	Y	N/A_
5.	adeq need vs.	the Control Authority quately assess the difference from time-proportion time-proportion vs. o samples?	Y	Y	Y	Y	У
6.		e 40 CFR 136 analytical nods used? [403.8(f)(2)(vi)	Y	Y	Y	<u>Y</u>	Y

#### Comments:

<sup>11.</sup> The CA files C-of-C records in an "overall" file since more than one SIU results are shown on a single report for the contract lab (American Interplex).

<sup>12.</sup> ARKEX submitted a letter which indicated that the plant was closed.

			Y => Yes	N => N	N/A =>	=> Not Applicable		
	Inch	ections	Mid-A	Triumph	ARKEX	<u>Airborne</u>	Alliance	
7								
7.		the IU file contain ection reports?	Y	Y	N <sup>12</sup>	Y	Y	
8.	a.	Has the Control Authority inspected the IU at least as frequently as required by the approved program or permit? [403.8(c)]		Υ	N <sup>12</sup> _	Y	Y	
	b.	Date of last Inspection	11-29-07	12-15-07	N/A <sup>12</sup> _	12-4-07	11-13-07	
9.	repor	the inspection ct(s) include: .8(f)(2)(vi)]						
	a.	Inspector Name(s)	Y	<u>Y</u>	N <sup>12</sup>	Y	Y	
	b.	Inspection date and time?	Y	Y	N <sup>12</sup>	Y	Y	
	С.	Name and title of IU official contacted?	Y	Y	N <sup>12</sup>	Y	Y	
	d.	Verification of production rates?	N/A	N/A	N/A	N/A	N/A	
	е.	Identification of sources flow, and types of discharge (regulated, dilution flow, etc.)?	, Y	Y	N <sup>12</sup>	Y	Y	
	f.	Evaluation of pretreatment facilities?	<u>Y</u>	Y	N <sup>12</sup>	Y	<u>Y</u>	
	g.	Evaluation of self- monitoring equipment and techniques?	Y	Υ	N <sup>12</sup>	Y	Y	
	h.	(Re)-Evaluation of slug discharge control plan & need to develop? [403.8(f)(2)(v)]	<u>N</u> 13	N <sup>13</sup>	N <sup>13</sup>	N <sup>13</sup>	N <sup>13</sup>	
	i.	Manufacturing facilities?	N	N	N	N	N	
	j.	Chemical handling and storage procedures?	N	N	N	N	N	
	k.	Chemical spill prevention areas?	N	N	N	N	N	
	1.	Hazardous waste storage areas and handling procedures?	N	N	N	N	N	
	m.	Sampling procedures?	Y	Y	N <sup>12</sup>	_ Y	Y	
	n.	Laboratory procedures?	Y <sup>14</sup>	Y <sup>14</sup>	Y <sup>14</sup>	Y <sup>14</sup>	Y <sup>14</sup>	
	Ο.	Monitoring records?	Υ	Y	N <sup>12</sup>	Y	Y	
	p.	Evaluation of Pollution Prevention opportunities?	N	N	N	N	N	
	q.	Control Authority inspector signature?	Y	Y	N <sup>12</sup>	Y	У	

 $Y \Rightarrow Yes N \Rightarrow N N/A \Rightarrow Not Applicable$ 

			•		
	$\underline{\texttt{Mid-A}}$	Triumph	ARKEX	<u>Airborne</u>	Alliance
IU Self-Monitoring and Reporting					
<pre>10.Does the file contain    self-monitoring reports?</pre>	Y	<u>Y</u>	Y	<u> </u>	Y
11.Does the file include: a. BMR?	Y	Y	Y	Y	N/A
b. 90-Day Report?	Y	Y	Y	Y	N/A_
c. All periodic reports?	Y	Y	Y	Y	Y
d. Compliance schedule reports?	_N/A	_N/A	_N/A_	N/A	N/A
12.Did the IU report on all required parameters?	<u> </u>	Y	Y	<u>Y</u>	Y
<pre>13.Did the IU comply with the required sampling frequency(s)?</pre>	Y	Y	Y	Y	У
14.Did the IU report flow?	Y	Y	Y	Y	Y
<pre>15.Did the IU comply with    the required reporting    frequency(s)?</pre>	Y	Y	Y	Y	Y
<pre>16. For all SIUs, are self- monitoring reports signed and certified?</pre>	Y	Y	Y	Y	Y
17. Did the IU report all changes in its discharge? [403.12(j)]	N/A	N/A	N/A	N/A	N/A
18. Has the IU developed a Slug Control and Prevention Plan?	_ <del></del>	_ <del>N/ A</del> Y	Y	У	Y
19. Has the industry been responsible for spills or slug loads discharged to the POTW?	N	N	N	N	N
If yes, does the file contain documentation regarding:	n				
a. Did the spill cause Pass Through or Interference?	N/A	N/A	N/A	N/A	N/A
<pre>b. Did POTW respond to     the spill?</pre>	N/A	N/A	N/A_	N/A_	N/A

Comments: 13. CA inspection reports do not cite any evaluation of slug plans but CA requires them.

14. Inspection report contains vague and brief reference to lab procedures.

#### $Y \Rightarrow Yes N \Rightarrow N N/A \Rightarrow Not Applicable$

E. Enf	orcement	Mid-A	Triumph	ARKEX	<u> Airborne</u>	Alliance
V	ere all IU discharge iolations identified in: 403.8(f)(2)(vi)]					
	a. Control Authority monitoring results?	Y	<u> </u>	Y	<u>Y</u>	Y
	<pre>b. IU self-monitoring   results?</pre>	Y	<u> </u>	<u>Y</u>	Y	Y
	c. If NS CIU was it compliant within 90 days from commencement of discharge?	_N/A	_N/A	_N/A	_N/A	N/A
2.	How many reports submitted during the past reporting year indicated discharge violations?	0	0	0	0	0
3.	Did the IU notify the Control Authority within 24 hours of becoming aware of the violation(s)?	N/A	N/A	N/A	_N/A	N/A
4.	Was additional monitoring conducted within 30 days after each discharge violation occurred?	N/A	N/A	N/A	_N/A	_N/A
5.	Were all nondischarge violations identified in the file?	N/A_	_N/A	N/A	N/A	N/A
6.	Was the IU notified of all violations?	N/A	_N/A	N/A_	N/A	N/A
7.	Was follow-up enforcement action taken by the Control Authority?	N/A	_N/A	N/A	N/A	_N/A
8.	Did the Control Authority follow its approved ERP?	N/A	N/A	N/A	N/A_	N/A_
9.	Did the Control Authority's enforcement action result in the IU achieving compliance?	N/A	N/A	N/A	_N/A	_N/A
10.	Is there a compliance schedule? If yes:	N/A	N/A	N/A_	N/A	_N/A
11.	Were there any compliance schedule violations?	N/A	_N/A	N/A	_N/A	_N/A_
12.	Was SNC calculated for the violations on a quarterly basis? [403.8(f)(2)(vii)]	N_15	N <sup>15</sup>	N <sup>15</sup>	N <sup>15</sup>	N <sup>15</sup>

 $Y \Rightarrow Yes N \Rightarrow N N/A \Rightarrow Not Applicable$ 

	During evaluation for SNC, did the CA consider each of the following criteria?	Mid-A	Triumph	ARKEX	Airborne	Alliance
	<ul> <li>a. Chronic violations</li> <li>b. TRC</li> <li>c. Pass through/Interference</li> <li>d. Spill/slug loads</li> <li>e. Reporting</li> <li>f. Compliance schedule</li> <li>g. others (specify)</li> </ul>	N/A <sup>15</sup>	N/A <sup>15</sup>	N/A <sup>15</sup>	$N/A^{15}$ $N/A^{15}$ $N/A^{15}$ $N/A^{15}$ $N/A^{15}$ $N/A^{15}$ $N/A^{15}$ $N/A^{15}$	$\frac{N/A^{15}}{N/A^{15}}$ $\frac{N/A^{15}}{N/A^{15}}$ $\frac{N/A^{15}}{N/A^{15}}$ $\frac{N/A^{15}}{N/A^{15}}$
13.	Was the SIU published for SNC?	N/A <sup>15</sup>	N/A <sup>15</sup>	N/A <sup>15</sup>	_N/A <sup>15</sup>	_N/A <sup>15</sup>
	Date of publication.	N/A <sup>15</sup>	N/A <sup>15</sup>	N/A <sup>15</sup>	N/A <sup>15</sup>	N/A <sup>15</sup>

Comments: 15. None of these SIUs had violations so the CA did not calculate SNC; however, the CA is lacking in this capability and is looking into computer software to perform this function automatically.

## REPORTABLE NONCOMPLIANCE (RNC)<sup>1</sup> for the Pretreatment Audit Checklist

#### (MUNICIPAL POLLUTION PREVENTION ASSESSMENT CHECKLIST)

Conti	rol Authority: City of Hot Springs NPDES #: AR0033	880
Date	of Audit: Aug 26-28, 2008 Date entered into QNCR:	
	(ASSESSMENT)	evel
NO	Failure to enforce against pass through and/or interference	I
NO	Failure to submit required reports within 30 days	I
NO	Failure to meet compliance schedule milestone date within 90 days	I
NO	Failure to issue/reissue control mechanisms to 90% of SIUs within 6 months	II
NO	Failure to inspect or sample 80% of SIUs within the last reporting year	II
NO	Failure to enforce pretreatment standards and reporting requirements	II
NO	Other violations of concern	II
SIGN	IFICANT NONCOMPLIANCE (SNC)	
NO	Is the Control Authority in SNC for violation of any Level I criterion.	
NO	Is the Control Authority in SNC for violation of 2 or more Level II criterion.	

<sup>&</sup>lt;sup>1</sup>40 CFR Part 123.45(a)(iii)(G)

### PRETREATMENT AUDIT

#### (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

#### INDUSTRIAL SITE VISIT

Control Authority:	Hot Springs N	IPDES #	: AR00	33880
Name, address and phone num Triumph Fabrications 1923	ber of industry:			1-9325
Type of industry: 40CFR433	Metal Finisher			
Date/Time of visit: August	27, 2008 from 8:30	to 10	:20 am	
Industry contacts: Perry W				
1. Significant industrial u	gor?	Yes	No	N/A
	ser:	<u>Y</u>	<del></del>	
2. Classified correctly?	1 0	<u>Y</u> _		
3. Pretreatment equipment o	~	<u>_Y</u> _		<del></del>
4. Pretreatment equipment m operational?	aintained and	<u>Y</u>		· —
5. Hazardous waste generate	d or stored?	_Y_		
6. Proper solid waste dispo	sal?	_Y_		
7. Solvent management/TTO c	ontrol?	<u>Y</u>		
8. Suitable sampling locati	on?	_1_		
<ol> <li>Appropriate self-monitor procedures/equipment?</li> </ol>	ing	Y		
10. Adequate spill prevent	ion and control?	_Y_		
11. Industrial familiar wi	th limits and			
requirements?		<u> </u>		
12. Pollution Prevention a	ctivity	_2_		
Additional comments: 1. CA	needs to sample as	s close	as po	ssible
to Custody Transfer. 2. Has	_		_	
(See industry descri	ption on back)			

Visit conducted by: Torrence/Brunson Date: 9-19-08

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

## INDUSTRIAL SITE VISIT (CONTINUED)

Control Authority: $\_$	Hot Spr	ings	NPDES	#:	AR0033880	
Industry name:	Triumph	Fabrications				
Additional comments:						
		INDUSTRY DES	CRIPTIO	ON		

Chem-Fab is a 40CFR433 categorical metal fabrication industry that manufactures military and commercial aircraft parts. Central Ave facility treatment process consist of two 1500 gal batch dump tanks, one 5000 gal batch dump tank, one 950 gal chrome reduction tank, on pH neutralization tank, one 60 gpm flocculation clarifier, one 1120 gal sludge holding tank and one 2 cu ft filter press. Process water is pumped from phosphoric anodize, dichrome seal, chromic anodize, alodine, amchem, echant, ridoline and sulfuric anodize into batch dump tanks. These tanks are set up in series. These waters are metered into a chrome reduction tank. The process water from the spray rinse, cold rinse and diluted dichromate are pumped to the chrome reduction tank. This water is chemically treated with sulfuric acid and sodium metabisulfite for the purpose of sludge removal. treatment, this water is pumped to a 2025 gal pH neutralization tank. These combined waters are treated with sodium hydroxide and ferrous sulfate in order to neutralize the pH. This water is pumped to a clarifier. Polymer is introduced to cause flocculation. After settling, the sludge is pumped to the filter press to be dewatered. Water from the filter press is returned to the pH neutralization tank. Water that overflows from the clarifier weir is discharged to the city's collection system. The Central Ave facility discharges about 55,500 gallons per day.

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT

Control Authority: Hot Springs NPD	ES #:_A	R00338	380
Name, address and phone number of industry: Alliance Rubber Company 210 Carpenter Da (501) 262-8134	m Road	7190	03
Type of industry: 40CFR428 Rubber Extruder (Include regulatory citation if CIU)			<del></del>
Date/Time of visit: August 27, 2008 from 10:	38 to 1	1:18 8	am
Industry contacts:Trevor Hamilton, Safet	y/Trair	ing Co	oor
1. Significant industrial user?	Yes	No	N/A
2. Classified correctly?	Y		
3. Pretreatment equipment or procedures?	_1_	·	
4. Pretreatment equipment maintained and operational?	_Y		
5. Hazardous waste generated or stored?		N	
6. Proper solid waste disposal?	_Y_		
7. Solvent management/TTO control?			<u>/</u>
8. Suitable sampling location?	<u>Y</u>		
9. Appropriate self-monitoring procedures/equipment?	<u> </u>		
10. Adequate spill prevention and control?	<u> </u>		
11. Industrial familiar with limits and requirements?	<u> Y</u>		
12. Pollution Prevention activity	_2_		
Additional comments: 1. DAF			
2. Recycled some used water to process and r	educe z	inc d	ischarge.
(See industry description on back)			
Visit conducted by: Torrence/Brunson	Date:	7-19	-08

## (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

## INDUSTRIAL SITE VISIT (CONTINUED)

Control Authority:	: <u>Hot Springs</u>	NPDES #: AR0033880
Industry name:	Alliance Rubber_Comp	any
Additional comment	CS:	

### INDUSTRY DESCRIPTION

Alliance is a rubber band industry that processes natural and synthetic rubber. This process include mixing of rubber bales and chemical compounds to form rubber tubing by extrusion. rubber tubing is then vulcanized in salt solution and then rinse and cut into rubber bands. Other operations include manual and automated packaging of bands, warehousing and shipping. industry has a DAF "Dissolved Air Floatation" system treatment process. This system consist of the following: 1 automatic surface skimmer, 1 full width float skimmer, 1 white recycle return pump, 1 primary air/water injection valve, a V-bottom sludge removal auger, 1 sludge collection tank, 1 air saturation tank, 1 chemical & reagent mix two cell contact tank, 1 flash mixer and 1 flocculation mixer. In the DAF system, air is introduced into the water so that small air bubbles attach to particles. This causes the solids to float to the surface where they are removed by skimming. Chemicals are used to increase the efficiency. This industry discharges about 32,500 gallons per day.

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT

Control Authority:Hot Springs	NPDES #	: ARO	033880	
Name, address and phone number of industry: ARKEX, Inc 153 Extrusion Place (501) 2	<u>62-6</u> 603	3		
Type of industry: 40CFR467 Aluminum Extrude (Include regulatory citation if CIU)	r			_
Date/Time of visit: August 27, 2008 from 1:	24 to 1	L:32 pr	n	
Industry contacts: (Not Applicable)				
	Yes	No	N/A	
1. Significant industrial user?				
2. Classified correctly?				
3. Pretreatment equipment or procedures?			/	
4. Pretreatment equipment maintained and operational?			_/_	
5. Hazardous waste generated or stored?				
6. Proper solid waste disposal?				
7. Solvent management/TTO control?				
8. Suitable sampling location?			_/_	
9. Appropriate self-monitoring procedures/equipment?			<u>/</u>	
10. Adequate spill prevention and control?			/	
11. Industrial familiar with limits and requirements?			<b>✓</b>	
12. Pollution Prevention activity				

Additional comments:

# Plant Closed

Visit conducted by:	Torrence/Bohme/Brunson	Date: 9-19-08
	(signature of auditor conducting visit)	

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT (CONTINUED)

Control Authorit	y: Hot Springs	NPDES	#:_	AR0033880
Industry name: _	ARKEX, Inc			
Additional comme	ents:			
	T VDIISTRY I	DESCRIPTION		

Plant Closed

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT

Control Authority: Hot Springs	NPDES #	AR0033880
Name, address and phone number of industry: Mid-America Distillations 847 Blacksr		71913
(501)767-7776 ext 23		
Type of industry: 40CFR437 Centralized Waste (Include regulatory citation if CIU)	<u> Treater</u>	
Date/Time of visit: August 27, 2008 from 1:	:44 to 2:5	53 pm
Industry contacts: Keith Mangham, Plant Ma	anager	
1. Significant industrial user?	Yes Y	No N/A
<ol> <li>Significant industrial user:</li> <li>Classified correctly?</li> </ol>	<u> </u>	
-		
3. Pretreatment equipment or procedures?		<u>N/A</u>
4. Pretreatment equipment maintained and operational?		N/A
5. Hazardous waste generated or stored?	<u> </u>	
6. Proper solid waste disposal?	<u> </u>	
7. Solvent management/TTO control?		N/A
8. Suitable sampling location?	<u>Y</u>	
9. Appropriate self-monitoring procedures/equipment?	<u>Y</u>	
10. Adequate spill prevention and control?	<u>Y</u>	
11. Industrial familiar with limits and requirements?	<u> </u>	
12. Pollution Prevention activity	_1_	
Additional comments: 1. Due to the nature of	of CWTs th	ney have
inherent P2 activities in their main proces	sses (i.e.	., recyling
spent solutions).		
(See back for industry description)		
Visit conducted by: Torrence/Brunson	Date: 9	-19-08

## (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

## INDUSTRIAL SITE VISIT (CONTINUED)

Control Authorit	ty: _Hot Springs	_ NPDES #:_	AR0033880	
Industry name: _	Mid-America Distil	lations		
Additional comme	ents:			

## INDUSTRY DESCRIPTION

Mid-America Distillations, Inc is a 40CFR437 Centralized Waste Treater that refines used petroleum products and specialty products. Products are recovered and returned to the customers for reuse in the generating process, blended into other products or used as a substitute for virgin material. Products are transported by tanker and/or rail cars. Any water in the products is removed through distillation; this water is transported off site by tanker or treated in the treatment process. Water is pumped from the process area and/or scrubber system into a oily water separator tank. The oil is pumped to a fuel oil tank and the water is a emulsion separator tank. emulsion is treated with sulfuric acid. The oil from this tank is pumped also to the fuel oil tank. The water is pumped from this separator to a pH adjustment tank for metals removal. flocculent is added during agitation. After agitation, a polymer is added to cause settling. The water is pumped through a filter press coated with diatomaceous earth to remove solids. After this process, the water is discharged into the city's collection system. The dewatered sludge is drummed and shipped. industry discharges about 1320 gals/day.

# (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

# INDUSTRIAL SITE VISIT

Control Authority: Hot Springs 1	NPDES #	#:_AR00	33880
Name, address and phone number of industry: Airborne Nacelle Services, Inc. 115 Cente	ennial	Dr 719	913
(501) 262-1555 Ext. 132			
Type of industry: 40CFR433 Metal Finisher (Include regulatory citation if CIU)			
Date/Time of visit: August 27, 2008 from 3:00	) to 3	45 pm	
Industry contacts: Ed Allbritton & Rob Rosta	an, Fac	cilitie	es Mgrs
	Yes	No	N/A
1. Significant industrial user?	<u>Y</u>		
2. Classified correctly?	<u>Y</u>		
3. Pretreatment equipment or procedures?	_Y_		
4. Pretreatment equipment maintained and operational?	<u>Y</u>		
5. Hazardous waste generated or stored?	<u>Y</u>		
6. Proper solid waste disposal?	_Y_		
7. Solvent management/TTO control?	_Y		
8. Suitable sampling location?		_1_	
9. Appropriate self-monitoring procedures/equipment?		_1	
10. Adequate spill prevention and control?	_Y_		
11. Industrial familiar with limits and requirements?	Y		
12. Pollution Prevention activity		2_	
Additional comments:			
<ol> <li>Airborne is currently sampling both reg sanitary wastewater streams. Airborne sanitary wastestream is a "de minimis"</li> </ol>	is co	nfirm	
<ol><li>The auditors suggested that Airborne re before discharging to POTW.</li></ol>	use ri	nse wa	ter
(See back for industry description)			
Visit conducted by: Torrence/Brunson	Date:_	9-19-	08

(signature of auditor conducting visit)

## (MUNICIPAL POLLUTION PREVENTION ASSESSMENT)

## INDUSTRIAL SITE VISIT (CONTINUED)

Control Authori	ty: <u>Hot</u>	Springs	·	NPDES #:	AR0033880	
Industry name:	Airborne	Nacelle	Services,	Inc		
Additional comm	ents:					

## INDUSTRY DESCRIPTION

Airborne is a 40CFR433 categorical industry that repairs aircraft structural parts. Parts are disassembled, repaired and/or overhauled in accordance with the manufacturer's specifications and FAA air directives. These parts require abrasive blasting, sheet metal repair, priming and painting, core replacement. etch line is used to phosphatize and anodize parts. Process water comes from three DI rinse tanks, three pre-rinse tanks, one Phosphoric anodize tank, one Deoxide Amchem tank and one clean ridoline tank. The treatment process is design to remove specific pollutants from the process water before the water is discharged to the collection system. The treatment process consist of a rinse water collection system, one 900 gal chrome reduction tank, one 900 gal pH neutralization tank, flocculation section, 40 gpm clarifier, one 2500 gal sludge thickening tank and a filter press. The reaction tanks are used to pre-treat separate chrome or acid streams to precipitate the metals. metals are removed from the solution by reducing hexavelent to trivalent chrome and adjusting pH. Hexavalent chrome is reduced to trivalent by addition of sodium metabisulfite. The pH in the acid system is controlled by a pH meter and chemical feed pumps which pump liquid caustic or sulfuric acid, as required. addition to the chemicals that are added, other chemicals may be added which are flow dependent. The chemicals may be a flocculating agent or a polymer, which is added to the flash mixer. Sludge settles out in the clarifier. The sludge is pumped into a filter press for dewatering and disposal as hazardous waste. The water that overflows from the clarifier is discharged to the city's collection system. The industry discharges about 15,500 gallons per day.



City of Hot Springs Municipal Utilities WWTP 320 Davidson Drive Hot Springs, AR 71902 501-262-1881 501-262-0339 fax

August 19, 2008

National Park Medical Center Attn: Noah Williams 1910 Malvern Ave. Hot Springs, AR 71901

Re: Notice of Violation

Dear Mr. Williams,

This is to inform you that a grab sample was collected on July 22, 2008. The laboratory result revealed the parameter Oil & Grease at 300 mg/l. This exceeds the 150 mg/l maximum limit allowed by your industry's discharge permit. This constitutes a violation of the daily maximum and monthly average. An explanation in accordance to your discharge permit must be submitted to this office within ten (10) days concerning this matter.

If you have any questions and/or comments, please contact this office at 262-1881 ext 15. Thank you.

Sincerely,

Dennis R. Brunson Pretreatment Coordinator

C: Ron Wacaster, Facilities Operations Manager Steve Mallett, Utilities Director

A - 1/1

# Hot Springs Municipal Utilities Discharge Permit

Industry: Triumph Fabrications-Hot Springs
Mailing Address: 1923 Central Ave.
Representative: Michael Corballis
Title: Environmental Manager
Permit: C-0003

The above industry is authorized to discharge industrial wastewater into Hot Springs Municipal Utilities Collection System at Nevada and Kay St. in accordance with any applicable provisions of the City of Hot Springs Ordinance 4577, (EPA) Environmental Protection Agency Regulation 40 CFR 403, any applicable provisions of (ADEQ) Arkansas Department of Environmental Quality and other conditions set forth in this permit.

This permit shall become effective 2 July 2008 and shall expire 1 July 2011.

treatment

B- 1/9

#### SECTION 1 WASTEWATER DISCHARGE PROHIBITIONS

- A. The industry shall not discharge the following substances into the Hot Springs Municipal Utilities collection system.
  - a. Any liquids, solids or gases which by reason of their nature or quantity are or may be sufficient either alone to cause an explosion or be injurious in any other way to the wastewater treatment facility, the operation of the wastewater treatment facility or the collection system. Prohibited materials include, but not limited to: gasoline, kerosine, naphtha, benzene, toluene, xylene, eithers, alcohols, ketones, aldehydes, peroxides, chlorates, perchlorates, bromates, carbides, hydrides, and sulfides and any other substances which the City, States or EPA has deemed a fire hazard to the system.
  - b. Solids or viscous substances which may cause obstruction or interference with the operation of the wastewater treatment facility such as, but not limited to greases, garbage with a particle greater than one half (1/2") in any dimensions, animal guts, or tissues, paunch manure, bones, hair, hides, or fleshings, entrails, whole blood, feathers, ashes, cinders, sand, spent hops, waste paper, wood plastics, gas, tar asphalt residues from refining, or processing of fuel or lubricating oil, mud, glass grinding or polishing wastes.
  - c. Any wastewater having a pH of less than 6.0 s.u. or greater than 11.0 s.u. or wastewater having any other corrosive property capable of causing damage or hazard to structures, equipment, and/or personnel of the wastewater collection system and treatment facility.
  - d. Any waste containing toxic pollutants in sufficient quantity, either singularly or by reaction with other pollutants to injure or interfere with any wastewater treatment process, constitutes a hazard to humans or animals, create a toxic effect in the receiving waters of the POTW, or exceed the limitations set forth in a categorical pretreatment standard.
  - e. Any noxious or malodorous liquids, gases or solids which either singularly or by interaction with other wastes are sufficient to create a public nuisance or hazard to life or are sufficient to prevent entry for maintenance and repair.
  - f. Any substance which may cause the POTW'S effluent or any product of the POTW such as residues, sludges or scum to be unsuitable for reclamation and reuse or to interfere with the reclamation process. In no case shall a substance discharged to the treatment facility cause the POTW to be in noncompliance with sludge use or disposal criteria, guidelines or regulations affecting sludge use or disposal developed pursuant to the solids waste disposal act, or state criteria applicable to the sludge management method being used.

- g. Any substance which will cause the POTW to violate it's NPDES and/or state disposal system permits or the receiving water quality standards.
- h. Any wastewater substance with objectionable color not removed in the treatment process such as, but not limited to, waste and vegetable tanning solutions.
- i. Any wastewater substance having a temperature which will inhibit biological activity at the POTW treatment facility resulting in interference, but in no case wastewater with a temperature at the introduction into the POTW which exceed 40 degrees centigrade (104 fahrenheit) unless approval from the control authority is granted to discharge at a higher temperature.
- j. Any pollutants, including oxygen demanding pollutants released and/or pollutant concentration which a industry knows or has reason to know will cause interference to the treatment facility. In no case shall a slug load have a flow rate containing a concentration or quantities of pollutants that exceed for anytime period longer than what is determined by the control authority at the time of discharge.
- k. Any wastewater substance containing any radioactive waste or isotopes of such half-life or concentration as may exceed limits established by the control authority in compliance with applicable state or federal regulations.
- 1. Any wastes which causes a hazard to human life or creates a public nuisance.

### SECTION 2 WASTEWATER DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS

A. The industry shall not exceed the limitations allowed by each parameter listed below.

Parameter	Daily Max.(mg/l)	Monthly Ave.(mq/l)	Sample Type
T Cadmium	0.69	0.26	24hr Composite
T Chromium	2.77	1.71	24hr Composite
T Copper	3.38	2.07	24hr Composite
T Lead	0.69	0.43	24hr Composite
T Nickel	3.98	2.38	24hr Composite
T Silver	0.43	0.24	24hr Composite
T Zinc	2.61	1.48	24hr Composite
T Cyanide	1.20	0.65	Grab

Total Toxic Organics (TTO) 2.13

- B. The industry shall collect a sample and have it analyze by an approved laboratory for metal parameters listed in section 2-A at least but not limited to twice per week. Cyanide will be analyzed twice per month. Each sample will be collected at the industry's designated sampling point: sampling port next to clarifier inside of building 13 facility east of the preliminary treatment process.
- C. The control authority will monitor the industry's wastestream for parameters listed in section 2-A at least but not limited to twice per year.
- D. The control authority may monitor the industry's wastestream for other pollutants of concern.
- E. The industry will measure its regulated wastestream and any unregulated wastestream with control authority approved flow measuring device (s). Restroom wastestreams are exempted from this requirement.

## SECTION 3 REPORTING REQUIREMENTS

- A. The industry shall notify the control authority immediately of any accidental spill or slug discharge. The notification shall include the location of the discharge, type of waste, concentration, volume and corrective actions taken. Notification shall initially be made by telephone to 262-1881. Within five (5) days of notification, the industry will submit a detailed report describing the cause of the discharge and action to be taken. Preventive measures should be included to prevent future occurrence.
- B. The industry shall notify the control authority within twenty-four (24) hours after discovering any upsets in operations which results in the industry being temporary out of compliance. A detailed report shall be submitted to the control authority within five (5) working days of notification and shall describe the cause of the upset and its impact on the industry's compliance status, the duration and extent of the compliance, including quantities and concentrations, dates, times of the noncompliance, and if noncompliance is continuing, when compliance is reasonably expected to occur, and all steps taken or to be taken to prevent reoccurrence.
- C. The industry shall notify the control authority prior to the introduction of new wastewater or pollutants, any substantial change in the volume or characteristic of the wastewater being discharged to the collection system, or any new construction or process modifications involving plumbing changes. This notification shall be written and sent to the control authority for approval before any changes can occur.
- D. The industry will submit monthly self monitoring reports. This report will contain a certification statement, laboratory analyses of parameters listed in section 2-A and monthly average and daily maximum flow of effluent. All monitoring and laboratory analyses must be performed according to 40 CFR 136 or EPA approved standard methods. Monthly reports will be submitted to the control authority within fifteen (15) days after the last day of the monitoring month.
- E. Any pollutant that is monitored more frequently than required by section 2-B of this permit, the results of this monitoring will be included in the monthly report.
- F. The industry will notify the control authority of any violations of the pretreatment standards specified in section 2-A of this permit. If sampling performed by the industry indicates a violation, the industry will notify the control authority by telephone within one (1) business day of the first indication of violation (s).
- G. All written reports required by this permit will be submitted to the following address: Hot Springs Municipal Utilities / 320 Davidson Dr. / Hot Springs, Ar. 71902.

#### SECTION 4 STANDARD CONDITIONS

- A. The industry shall comply with all general prohibitive discharge standards listed in section 1 of this permit.
- B. The industry shall allow duly authorized representatives of the control authority, bearing the proper credentials and identification to enter the premises at reasonable hours for the purpose of inspecting, sampling, or records inspection. Reasonable hours are considered anytime the industry is operating any process which results in the discharge of wastewater to the collection system.
- C. The industry shall retain all records relative to monitoring, analysis and operations of any process or treatment system which results in the discharge of wastewater to the collection system for a minimum of three (3) years 40 CFR 403.12[1].
- D. The industry shall not increase the use of potable or process waters or, in any way, attempt to dilute a discharge as a partial or complete substitute for adequate treatment to achieve compliance with the limitations contained in section 2 of this permit.
- E. All reports required by this permit shall be sign by a principal executive officer of at least the level of vice-president, or his designee. Where the signatory responsibilities have been delegated, a letter signed by the principal executive officer stating that this responsibility has been delegated and to whom is has been delegated must be submitted to the control authority 40 CFR 403.12[1].
- F. This permit is issued to a specified industry for a specific operation and is not assignable to another discharger or transferable to another location without the prior written approval of the control authority.
- G. The terms and conditions of this permit are subject to modification by the control authority at anytime in response to changes in the pretreatment code, modification or promulgation of new categorical pretreatment standards, State of Arkansas Regulations, and/or issuance of special or administrative orders, any permit modifications which results in new conditions or limitations will include a reasonable time schedule for compliance, if necessary.
- H. This permit may be revoked by the control authority if it is determined that the industry has violated any provision of this permit, City of Hot Springs Pretreatment Code, State of Arkansas Regulations, or EPA Regulations. Additionally, falsification or intentional misrepresentation of data or statements pertaining to the permit application of any report required by this permit shall be cause for permit revocation.

- I. Failure to resolve any violation of this permit, pretreatment code, State of Arkansas Regulations, or EPA Regulations may result in the control authority seeking applicable fines and penalties as outlined in the City of Hot Springs Pretreatment Code.
- J. The provisions of this permit are severable and if any provision of this permit or the application of any provision of this permit to any circumstances, is held invalid, the application of such provision to other circumstances, and the remainder of this permit shall not be affected thereby.
- K. The issuance of this permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any invasion of personal rights, nor any infringement of federal, state or local regulation.
- L. The industry shall dispose of any sludge or spent chemicals in accordance with Section 405 of the Clean Water Act and subtitles C and D of the Resource Conservation and Recovery Act, 40 CFR 403.18 [F](2){iii}.
- M. All reports and data related to the requirements of this permit shall be available for public inspection at the Hot Springs Municipal Utilities Wastewater Treatment Facility, 320 Davidson Drive, except for that information that is deemed confidential in accordance with the provision of the pretreatment code.
- N. An expired permit will continue to be effective and enforceable until the permit is reissued if:
  - 1. Industry has submitted a complete permit application at least sixty (60) days to the expiration date if the user's existing permit.
  - 2. The failure to reissue the permit, prior to expiration of the previous permit is not due to any action or failure to act on the part of the industry.
- O. The control authority will conduct an inspection of the industry's facilities and treatment process at least but not limited to once per year.

#### SECTION 5 SPECIAL CONDITIONS

- A. Concerning TTO monitoring: the industry may submit a Toxic Organic Management Plan for control authority approval. Once the plan has been approved by the control authority and implemented by the industry, monitoring requirements for TTO will be adjusted 40 CFR 433.12.
- B. The industry shall include in its monthly report a certification statement stating that no toxic organics are dumped into its wastestream 40 CFR 433.12{a}.
- C. During composite sample collection, the industry will keep composite sample preserved with ice or refrigeration.
- D. The industry shall have a licensed operator on duty for its waste treatment process. The operator must be licensed by the Arkansas Department of Environmental Quality and receive approved training each year in order to maintain their license.

#### SECTION 6 PENALTY

A. STATE OF ARKANSAS: ACT 884 1991; AN ACT TO AMEND ARKANSAS CODE 8-4-103 TO ALLOW GOVERNMENTAL ENTITIES OPERATING PUBLICLY OWNED WASTEWATER TREATMENT WORKS THE AUTHORITY TO COLLECT CIVIL OR CRIMINAL PENALTIES UP TO THE AMOUNT OF ONE THOUSAND DOLLARS (1,000) PER DAY FOR EACH VIOLATION BY INDUSTRIAL USER; AND FOR OTHER PURPOSES.

#### SECTION 7 DEFINITION OF SIGNIFICANT NONCOMPLIANCE

Industrial user is in significant noncompliance if its violation meets one or more of the following criteria 40 CFR 403.8:

- A. Chronic violations of wastewater discharge limits, defined as those in which sixty-six(66%)percent or more of all measurements taken during a six (6) month period exceed the daily maximum limits on the average limit for the same pollutant parameters.
- B. Technical Review Criteria (TRC) violations, defines as those in which thirty-three(33%)percent or more of all of the measurements for each pollutant parameter taken during a six(6) month period equal or exceed the product of the daily maximum limit or the average limit multiplied by the applicable TRC.(TRC= 1.4 for BOD, TSS, fats, oil & grease and 1.2 for all other pollutants except pH).
- C. Any other violation of a pretreatment effluent limit (daily maximum limit or longer term average) that the control authority determines has caused alone or in combination with other discharges, interference or pass through including endangering the health of the POTW personnel or the general public.
- D. Any discharge of a pollutant that has caused imminent endangerment to human health, welfare or to the environment or has resulted in the POTW'S exercise or its emergency authority to halt or prevent such a discharge.
- E. Failure to meet within ninety(90)days after the schedule date, compliance schedule milestone contained in a local control mechanism or enforcement and/or for starting construction, completing construction, or attaining final compliance.
- F. Failure to provide within thirty(30)days after the due date required reports, such as baseline monitoring reports, and reports of compliance with compliance schedules.
- G. Failure to accurately report noncompliance.
- H. Any other violation or group of violations which the control authority determines will adversely affect the operation or implementation of the local pretreatment program.

# HOT SPRINGS MUNICIPAL UTILITIES DISCHARGE PERMIT

Industry: Mid-America Distillations, Inc.
Representative: Keith Mangham
Mailing Address: P.O. Box 2880, Hot Springs, Ar. 71914
Title: Facility Manager
Permit#: C-0006

The above industry is authorized to discharge industrial wastewater into Hot Springs Municipal Utilities' collection system at 700 Blacksnake Road, Hot Springs, Ar. in accordance with any applicable provisions of the City of Hot Springs Ordinance 4577, Environmental Protection Agency (EPA) General Regulation 40 CFR 403, Arkansas Department of Pollution Control & Ecology and other conditions set forth in this permit.

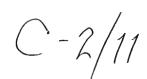
This permit shall become effective 2 March 2008, and shall expire 1 March 2011.



C - 1/11

#### SECTION 1 WASTEWATER DISCHARGE PROHIBITIONS

- A. The industry shall not discharge the following substances into the Hot Springs Municipal Utilities' collection system.
  - a. Any liquids, solids or gases which by reason of their nature or quantity are or may be sufficient alone to cause an explosion or be injurious in any other way to the collection system, wastewater treatment facility or to the operation of the wastewater treatment facility. Prohibited materials include, but not limited to: gasoline, kerosene, naphtha, benzene, toluene, xylene, ethers, alcohols, ketones, aldehydes, peroxides, chlorates, perchlorates, bromates, carbides, hydrides, sulfides and any other substances which the City, State or EPA has deemed a fire hazard to the system.
  - b. Solids or viscous substances which may cause obstruction or interference with the operation of the wastewater treatment facility such as, but not limited to: greases, garbage with a particle greater than one half inch (1/2) in any dimensions, animal organs or tissues, paunch manure, bones, hair, hides or fleshings, entrails, whole blood, feathers, ashes, cinders, sand, spent hops, waste paper, wood plastics, tar asphalt residues from refining, processing of fuel, lubricating oils, mud, glass grinding or polishing wastes.
- c. Any wastewater having a pH less than 6.0 s.u. or greater than 11.0 s.u. or wastewater having any other corrosive property capable of causing damage or hazard to structures, equipment and/or personnel of the wastewater collection system and treatment facility.
- d. Any waste containing toxic pollutants in sufficient quantity, either singular or by reaction with other pollutants to injure or interfere with any wastewater treatment process, constitutes a hazard to humans or animals or create a toxic effect in the receiving waters of the POTW, or to exceed the limitations set forth in a categorical pretreatment standard.
- e. Any noxious malodorous liquids, gases or solids which either singularly or by interaction with other wastes are sufficient to create a public nuisance or hazard to lite or are sufficient to prevent entry for maintenance and repair.



- f. Any substance which may cause the POTW'S effluent or any other product of the POTW such as residues, sludges, or scum to be unsuitable for reclamation or reuse or to interfere with the reclamation process. In no case shall a substance discharged to the collection system cause the POTW to be in noncompliance with sludge use or disposal criteria, guidelines or regulations affecting sludge use or disposal criteria, guidelines or regulations affecting sludge use or disposal development pursuant to the solids waste act or state criteria applicable to the sludge management method being used.
- g. Any substance which will cause the POTW to violate it's NPDES and/or states disposal system permit or the receiving water quality standards
- h. Any wastewater substance with objectionable color not removed in the treatment process such as, but not limited to: dye waste and vegetable tanning solutions.
- i. Any wastewater substance having a temperature which will inhibit biological activity at the POTW treatment facility resulting in interference, but in no case wastewater with a temperature at the introduction into the POTW which exceed 40 degrees centigrade (104 fahrenheit) unless approval from POTW representative is granted to discharge at a higher temperature.
- j. Any pollutants, including oxygen demanding pollutants released and/or pollutant concentration which a industry knows or has reason to believe will cause interference to the POTW treatment facility. In no case shall a slug load have a flow rate or contain concentration or quantities of pollutants that exceed for anytime period longer than what is determined by the POTW representative at the time of discharge.
- k. Any wastewater substance containing any radioactive waste or isotopes of such half-life or concentration as to exceed limits established by the POTW and applicable state or federal regulations.
- 1. Any wastes which causes a hazard to human life or create a public nuisance.

## SECTION 2 WASTEWATER DISCHARGE LIMITATION AND MONITORING REQUIREMENTS

A. The industry's wastestream B shall not exceed the categorical limitations allowed by each metal parameter listed below.

_Parameter_	Daily Max. (mg/l)	Monthly Ave. (mg/l)	Type of Sample
T Chromium	0.947	0.487	24hr Composite
T Copper	0.405	0.301	24hr Composite
T Lead	0.222	0.172	24hr Composite
T Zinc	6.95	4.46	24hr Composite
T Antimony	0.237	0.237	24hr Composite
T Barium	0.427	0.281	24hr Composite
T Cobalt	56.4	18.8	24hr Composite
T Molybdenum	3.50	2.09	24hr Composite
T Tin	0.249	0.146	24hr Composite

B. The industry's wastestream B shall not exceed the categorical limitations allowed by each organic parameter listed below.

Parameter	Daily Max.	(mg/l) Monthly Ave.	(mg/l) Type	of Sample
Bis(2- ethylhexyl				
phthalate	0.267	0.158	24hr	Composite
Carbazole	0.392	0.233	24hr	Composite
n-Decane	5.79	3.31	24hr	Composite
Fluoranthene	0.787	0.393	24hr	Composite
n-Octadecane	1.22	0.925	24hr	Composite

C. The industry's wastestream A shall not exceed the categorical limitations allowed by the metal parameter listed below.

Parameter	Daily Max. (mg/l)	Monthly Ave. (mg/l)	Type of Sample
T Molybdenum	1.01	0.965	24Hr Composite

D. The industry's wastestream A shall not exceed the categorical limitations allowed by each organic parameter listed below.

Parameter	Daily Max. (mg/l)	Monthly Ave. (mg/l)	Type of Sample
o-Cresol	1.92	0.561	24hr Composite
p-Cresol	0.698	0.205	24hr Composite
2,3 Dichloroanili	ne 0.0731	0.0361	24hr Composite
2,4,6 Trichlorophene	ol 0.155	0.106	24hr Composite

E. The industry's wastestreams A shall not exceed the local limitation allowed by each parameter listed below.

Parameters	Daily Max. (mg	g/l) Monthly Ave. (mg/l	) Type of Sample
T Chromium	1.71	0.80	24hr Composite
T Copper	0.45	0.31	24hr Composite
T Lead	0.69	0.43	24hr Composite
T Zinc	2.13	1.48	24hr Composite
T Nickel	1.51	0.78	24hr Composite
COD	10,000	10,000	24hr Composite
Oil & Grease	150	150	Instantaneous Grab

- F. The industry shall monitor its wastestream A at the primary sampling point: effluent discharge point next to cooling tower southeast of treatment process under shed south of main storage building. Twice per quarter monitoring conditions of the industry's wastestream A shall apply to metal pollutant parameters listed in sections 2-C & E of this permit. Twice per year monitoring conditions of the industry's wastestream A shall apply to organic pollutant parameters listed in section 2-D of this permit. Once per month monitoring conditions of the industry's wastestream A shall apply to conventional pollutant parameters listed in section 2-E of this permit.
- G. The control authority will monitor the industry's wastestream for parameters listed in sections 2-C,D,& E randomly. This monitoring may be performed at the industry's primary sampling point. The control authority may also monitor at the industry's secondary sampling point: outfall northside inside of manhole next to railroad track and fence south of facility on the Property of Delta Plastics, Inc.
- H. The control authority may monitor the industry's wastestream A for other pollutants of concern.
  - I. All monitoring and sampling analyses must be performed in accordance with 40 CFR 136 or EPA approved standard methods.
  - J. The daily maximum pollutant loading will be 1,500lbs and monthly average of 1,500lbs for chemical oxygen demand parameter.

#### SECTION 3 SPECIAL CONDITIONS

- A. If the industry decides to start discharging from wastestream B, the control authority must be notified in writing. Modifications to the current permit will be made to reflect all monitoring requirements and/or conditions. Until such time, there will be a zero discharge on wastestream B. This zero discharge shall be reported in the monthly reports to the control authority.
- B. The industry shall have a licensed operator on duty for its waste treatment process. The operator must be licensed by the Arkansas Department of Environmental Quality and receive approved training each year in order to maintain their license.

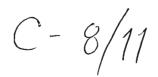
### SECTION 4 REPORTING REQUIREMENTS

- A. The industry shall notify the control authority immediately of any accidental spill or slug discharge. The notification shall include the location of the discharge, type of waste, concentration, volume and corrective action taken. Notification shall initially be made by telephone to 262-1881. Within five (5) days of notification, the industry will submit a detailed written report describing the cause of the discharge and actions taken. Preventive measures should be included to prevent future occurrence.
- B. The industry shall notify the control authority within twenty four (24) hours after discovering any upset in operations which results in the industry being temporarily out of compliance. A detailed written report shall be submitted to the control authority within five (5) working days of notification and shall describe the cause of upset and its impact on the industry's compliance status, the duration and extent of the noncompliance, including quantities and concentrations, dates and times of noncompliance, if noncompliance is continuing, when compliance is reasonably expected to occur, and all steps taken or to be taken to prevent reoccurrence.
- C. The industry shall notify the control authority prior to the introduction of new wastewater or pollutants, any substantial change in the volume or characteristic of the wastewater being discharged to the collection system, or any new construction or process modifications involving plumbing changes. This notification shall be written and sent to the control authority for approval before any changes can occur.
- D. All written reports required by this permit will be submitted to the following address: Hot Springs Municipal Utilities / 320 Davidson Dr. / Hot Springs, Ar. 71902.
- E. A certification statement reviewed and signed by an authorized representative indicating whether pretreatment standards are being met on a consistent basis, and, if not, whether additional operation and maintenance and/or additional pretreatment is required for the industrial user to meet the pretreatment standards and requirements. This certification will be included in each monitoring report sent to the control authority [40 CFR 403.12(b)(viii)(6)].

F. The industry will submit a monthly self monitoring report for the appropriate parameters monitored in accordance to conditions outlined in section 2-D of this permit. This report will also contain daily and monthly ave flows for the reporting month. This report will be due within fifteen (15) days after the last day of there reporting month.

#### SECTION 5 STANDARD CONDITIONS

- A. The industry shall comply with all the general prohibitive discharge standards outlined in section 1 of this permit.
- B. The industry shall adhere to the slug/spill prevention plan submitted to the control authority. Emergency notification signs shall be located in the work area.
- C. The industry shall allow duly authorized representatives of the control authority, bearing proper credentials and identification, to enter the premises at reasonable hours for the purpose of inspecting, sampling or records inspection. Reasonable hours are considered anytime the industry is operating any process which results in the discharge of wastewater to the collection system.
- D. The industry shall not increase the use of potable or process water or, in any way, attempt to dilute a discharge as partial or complete substitute for adequate treatment to achieve compliance with the limitations contained in section 2 of this permit.
- E. All reports required by this permit shall be sign by a principal executive officer of at least the level of vice president, or his designee. Where the signatory responsibilities have been delegated, a letter signed by the principal executive officer stating that this responsibility has been delegated and to whom it has been delegated to. This letter must be submitted to control authority. [40 CFR 403.12 (1)].
- F. The industry shall retain all records relative to monitoring, analyses and operations of any process or treatment system for a minimum of three (3) years (40 CFR 403.12{1}).
- G. This permit is issued to the industry for a specific operation and is not assignable to another discharger or transferable to another location without the prior written approval of the control authority.



- H. The terms and conditions of this permit are subject to modification by the control authority at any time in response to the changes in the pretreatment code, modification or promulgation of any federal regulation including promulgation of new categorical pretreatment standards, state regulations, and/or issuance of special or administrative orders. Any permit modifications which results in new conditions or limitations will include a reasonable time schedule for compliance, if necessary.
- I. This permit may be revoked by the control authority if it is determined that the industry has violated any provision of this permit City of Hot Springs Sewer Use Ordinance, State of Arkansas regulations, or EPA regulations. Additionally, falsification or intentional misrepresentation of data or statements pertaining to the permit application of any report required by this permit shall be cause for permit revocation.
- J. Failure to resolve any violation of this permit, City of Hot Springs Sewer Use Ordinance, State of Arkansas Regulations, EPA regulations may result in the control authority seeking applicable fines and penalties as outlined in the City of Hot Springs Sewer Use Ordinance.
- K. The provisions of this permit are severable and it any provision of this permit, or the application of any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances and the remainder of this permit shall not be affected thereby.
- L. The issuance of this permit does not convey any property rights in either real or personal property or any exclusive privileges, nor does it authorized any invasion of personal rights, nor any infringement of federal, state, or local regulations.
- M. The industry shall dispose of any sludge or spent chemicals in accordance with Section 405 of the Clean Water Act, [40 CFR 403.8(f)(2)(iii)].
- L. All reports and data related to the requirements of this permit shall be available for public inspection at the Hot Springs Municipal Utilities Wastewater Treatment Facility, 320 Davidson Dr., except for that information that is deemed confidential in accordance with [40 CFR 403.14 (2)].

- M. An expired permit will continue to be effective and enforceable until the permit is reissued if:
  - 1. Industry has submitted a complete permit application at least sixty (60) days prior to the expiration date of the user's existing permit.
  - 2. The failure to reissue the permit, prior to expiration of the previous permit is not due to any action or failure to act on the part of the industry.
- N. The control authority will conduct an inspection of the industry's facilities, treatment process and records related to it's wastestream at least "but not limited to" once per year.

## SECTION 6 PENALTY

A. STATE OF ARKANSAS: ACT 884 1991; AN ACT TO AMEND ARKANSAS CODE S 8-4-103 TO ALLOW GOVERNMENTAL ENTITIES OPERATING PUBLICLY OWNED WASTEWATER TREATMENT WORKS THE AUTHORITY TO COLLECT CIVIL OR CRIMINAL PENALTIES UP TO THE AMOUNT OF ONE THOUSAND DOLLARS (1,000) PER DAY FOR EACH VIOLATION BY INDUSTRIAL USER AND FOR OTHER PURPOSES.

#### SECTION 7 DEFINITION OF SIGNIFICANT NONCOMPLIANCE

Industrial user is in significant noncompliance if its violation meets one or more of the following criteria [40 CFR 403.8]:

- A. Chronic violations of wastewater discharge limits, defined as those in which sixty-six(66%) percent or more of all measurements taken during a six (6) month period exceed the daily maximum limits or the average limit for the same pollutant parameters.
- B. Technical Review Criteria (TRC) violations, defines as those in which thirty-three(33%) percent or more of all of the measurements for each pollutant parameter taken during a six (6) month period equal or exceed the product of the daily maximum limit or the average limit multiplied by the applicable TRC.(TRC = 1.4 for BOD, TSS Fats, Oil & Grease and 1.2 for all other pollutants except pH).
- C. Any other violation of a pretreatment effluent limit (daily maximum limit or longer term average) that the control authority determines has caused alone or in combination with other discharges, interference or pass through including endangering the health of the POTW personnel or the general public.
- D. Any discharge of a pollutant that has caused imminent endangerment to human health, welfare or to the environment or has resulted in the POTW's exercise of its emergency authority to halt or prevent such a discharge.
- E. Failure to meet within ninety (90) days after the schedule date, a compliance schedule milestone contained in a local control mechanism or enforcement order for starting construction, completing construction, or attaining final compliance.
- F. Failure to provide within thirty (30) days after the due date required reports, such as baseline monitoring reports, and reports of compliance with compliance schedules.
- G. Failure to accurately report noncompliance.
- H. Any other violation or group of violations which the control authority determines will adversely affect the operation or implementation of the local pretreatment program.

C-11/11

# Hot Springs Municipal Utilities Discharge Permit

Industry: Alliance Rubber Co.
Mailing Address: P.O. Box 730
Representative: Trevor Hamilton
Title: Safety/Training Coordinator
Permit: C-0004

The above industry is authorized to discharge industrial wastewater into Hot Springs Municipal Utilities Collection System at 210 Carpenter Dam Rd. in accordance with any applicable provisions of the City of Hot Springs Ordinance 4577, (EPA) Environmental Protection Agency Regulation 40 CFR 403, any applicable provisions of (ADEQ) Arkansas Department of Environmental Quality and other conditions set forth in this permit.

This permit shall become effective 2 March 2008 and shall expire 1 March 2011.

Pretreatment Coordinator

D-1/7

#### SECTION 1 WASTEWATER DISCHARGE PROHIBITIONS

- A. The industry shall not discharge the following substances into the Hot Springs Municipal Utilities collection system.
  - a. Any liquids, solids or gases which by reason of their nature or quantity are or may be sufficient either alone to cause an explosion or be injurious in any other way to the wastewater treatment facility, the operation of the wastewater treatment facility or the collection system. Prohibited materials include, but not limited to: gasoline, kerosine, naphtha, benzene, toluene, xylene, eithers, alcohols, ketones, aldehydes, peroxides, chlorates, perchlorates, bromates, carbides, hydrides, and sulfides and any other substances which the City, States or EPA has deemed a fire hazard to the system.
  - b. Solids or viscous substances which may cause obstruction or interference with the operation of the wastewater treatment facility such as, but not limited to greases, garbage with a particle greater than one half (%") in any dimensions, animal guts, or tissues, paunch manure, bones, hair, hides, or tleshings, entrails, whole blood, feathers, ashes, cinders, sand, spent hops, waste paper, wood plastics, gas, tar asphalt residues from refining, or processing of fuel or lubricating oil, mud, glass grinding or polishing wastes.
  - c. Any wastewater having a pH of less than 6.0 s.u. or greater than 11.0 s.u. or wastewater having any other corrosive property capable of causing damage or hazard to structures, equipment, and/or personnel of the wastewater collection system and treatment facility.
- d. Any waste containing toxic pollutants in sufficient quantity, either singularly or by reaction with other pollutants to injure or interfere with any wastewater treatment process, constitutes a hazard to humans or animals, create a toxic effect in the receiving waters of the POTW, or exceed the limitations set forth in a categorical pretreatment standard.
- e. Any noxious or malodorous liquids, gases or solids which either singularly or by interaction with other wastes are sufficient to create a public nuisance or hazard to life or are sufficient to prevent entry for maintenance and repair.

- f. Any substance which may cause the POTW'S effluent or any product of the POTW such as residues, sludges or scum to be unsuitable for reclamation and reuse or to interfere with the reclamation process. In no case shall a substance discharged to the treatment facility cause the POTW to be in noncompliance with sludge use or disposal criteria, guidelines or regulations attecting sludge use or disposal developed pursuant to the solids waste disposal act, or state criteria applicable to the sludge management method being used.
- g. Any substance which will cause the POTW to violate it's NPDES and/or state disposal system permits or the receiving water quality standards.
- h. Any wastewater substance with objectionable color not removed in the treatment process such as, but not limited to, waste and vegetable tanning solutions.
- i. Any wastewater substance having a temperature which will inhibit biological activity at the POTW treatment facility resulting in interference, but in no case wastewater with a temperature at the introduction into the POTW which exceed 40 degrees centigrade (104 Fahrenheit) unless approval from the control authority is granted to discharge at a higher temperature.
- j. Any pollutants, including oxygen demanding pollutants released and/or pollutant concentration which a industry knows or has reason to know will cause interference to the treatment facility. In no case shall a slug load have a flow rate containing a concentration or quantities of pollutants that exceed for anytime period longer than what is determined by the control authority at the time of discharge.
- k. Any wastewater substance containing any radioactive waste or isotopes of such half-life or concentration as may exceed limits established by the control authority in compliance with applicable state or federal regulations.
- 1. Any wastes which causes a hazard to human life or creates a public nuisance.

## SECTION 2 WASTEWATER DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS

A. The industry shall not exceed the local limitations allowed by each metal parameter listed below.

Parameter	Daily Max.(mg/l)	Monthly Ave.(mg/l)	Sample Type
T Copper	3.38	2.07	24hr Composite
T Zinc	2.61	1.48	24hr Composite
T Lead	0.69	0.43	24hr Composite
T Chromium	2.77	1.71	24hr Composite
T Cadmium	0.59	0.26	24hr Composite
T Nickel	3.98	2.38	24hr Composite
T Silver	0.49	0.24	24hr Composite
T Mercury	0.76	0.03	24hr Composite

B. The industry shall not exceed the local limitations allowed by each conventional parameter listed below.

COD	5,000	5,000	24hr Composite
Oil & Grease	150	150	Grab

- C. The industry shall collect a sample and have it analyzed by an approved laboratory for parameters listed in section 2-A at least but not limited to twice per quarter and parameters listed in section 2-B at least but not limited to twice per month. Monitoring location will be upper outfall inside of manhole next to ditch and fence on the westside of facility.
- D. The control authority will collect a sample and have it analyzed by an approved laboratory for pollutant parameters, regulated by daily and monthly limits listed in section 2-A at least but not limited twice per year.
- E. The control authority may monitor the industry's wastestream for other pollutants of concern.

### SECTION 3 REPORTING REQUIREMENTS

- A. The industry shall notify the control authority immediately of any accidental spill or slug discharge. The notification shall include the location of the discharge, type of waste, concentration, volume and corrective actions taken. Notification shall initially be made by telephone to 262-1881. Within five (5) days of notification, the industry will submit a detailed report describing the cause of the discharge and action to be taken. Preventive measures should be included to prevent future occurrence.
- B. The industry shall notify the control authority within twenty-four (24) hours after discovering any upsets in operations which results in the industry being temporary out of compliance. A detailed report shall be submitted to the control authority within tive (5) working days of notification and shall describe the cause of the upset and its impact on the industry's compliance status, the duration and extent of the compliance, including quantities and concentrations, dates, times of the noncompliance, and it noncompliance is continuing, when compliance is reasonably expected to occur, and all steps taken or to be taken to prevent reoccurrence.
- C. The industry shall notify the control authority prior to the introduction of new wastewater or pollutants, any substantial change in the volume or characteristic of the wastewater being discharged to the collection system, or any new construction or process modifications involving plumbing changes. This notification shall be written and sent to the control authority for approval before any changes can occur.
- D. The industry will submit a monthly self monitoring report for the appropriate parameters monitored in accordance to conditions outlined in section 2-C of this permit. This report will also contain daily and monthly ave flows for the reporting month. All monthly self monitoring reports will be submitted to the control authority within fifteen (15) days after the last day of the monitoring month.
- E. Any pollutant that is monitored more frequently than required by section 2-B of this permit, the results of this monitoring will be included in the monthly report.

- F. The industry will notify the control authority of any violations of the pretreatment standards specified in section 2-A of this permit. If sampling performed by the industry indicates a violation, the industry will notify the control authority by telephone within one (1) business day of the first indication of violation (s).
- G. All required written reports will be submitted to Hot Springs Municipal Utilities, 320 Davidson Dr., Hot Springs, Ar. 71902.

#### SECTION 4 STANDARD CONDITIONS

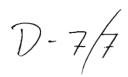
- A. The industry shall comply with all general prohibitive discharge standards listed in section 1 of this permit.
- B. The industry shall allow duly authorized representatives of the control authority, bearing the proper credentials and identification to enter the premises at reasonable hours for the purpose of inspecting, sampling, or records inspection. Reasonable hours are considered anytime the industry is operating any process which results in the discharge of wastewater to the collection system.
- C. The industry shall retain all records relative to monitoring, analysis and operations of any process or treatment system which results in the discharge of wastewater to the collection system for a minimum of three (3) years 40 CFR 403.12[1].
- D. The industry shall not increase the use of potable or process waters or, in any way, attempt to dilute a discharge as a partial or complete substitute for adequate treatment to achieve compliance with the limitations contained in section 2 of this permit.
- E. All reports required by this permit shall be sign by a principal executive officer of at least the level of vice-president, or his designee. Where the signatory responsibilities have been delegated, a letter signed by the principal executive officer stating that this responsibility has been delegated and to whom is has been delegated must be submitted to the control authority 40 CFR 403.12[1].
- F. This permit is issued to a specified industry for a specific operation and is not assignable to another discharger or transferable to another location without the prior written approval of the control authority.

D-6/7

#### SECTION 7 DEFINITION OF SIGNIFICANT NONCOMPLIANCE

Industrial user is in significant noncompliance if its violation meets one or more of the following criteria 40 CFR 403.8:

- A. Chronic violations of wastewater discharge limits, defined as those in which sixty-six(66%)percent or more of all measurements taken during a six (6) month period exceed the daily maximum limits on the average limit for the same pollutant parameters.
- B. Technical Review Criteria (TRC) violations, defines as those in which thirty-three(33%)percent or more of all of the measurements for each pollutant parameter taken during a six(6) month period equal or exceed the product of the daily maximum limit or the average limit multiplied by the applicable TRC.(TRC= 1.4 for BOD, TSS, fats, oil & grease and 1.2 for all other pollutants except pH).
- C. Any other violation of a pretreatment effluent limit (daily maximum limit or longer term average) that the control authority determines has caused alone or in combination with other discharges, interference or pass through including endangering the health of the POTW personnel or the general public.
- D. Any discharge of a pollutant that has caused imminent endangerment to human health, welfare or to the environment or has resulted in the POTW's exercise or its emergency authority to halt or prevent such a discharge.
- E. Failure to meet within ninety(90)days after the schedule date, compliance schedule milestone contained in a local control mechanism or enforcement and/or for starting construction, completing construction, or attaining final compliance.
- F. Failure to provide within thirty(30)days after the due date required reports, such as baseline monitoring reports, and reports of compliance with compliance schedules.
- G. Failure to accurately report noncompliance.
- H. Any other violation or group of violations which the control authority determines will adversely affect the operation or implementation of the local pretreatment program.



# HOT SPRINGS MUNICIPAL UTILITIES PERMIT APPLICATION FORM

Note: Please read all attached instructions prior to completing this application.

# SECTION A- GENERAL INFORMATION I. Facility Name Triumph Fabrications Hot Springs \_ a. Operator's Name Tony Johnson b. Is the operator identified in 1.a, the owner of the facility? Yes [ ] No [X ] If no, provide the name and address of the operator and submit a copy of the contract and/or other documents indicating the operator's scope of responsibility for the facility. Triumph 2. Facility Address: Street: 115 Nevada. City: Hot Springs State: AR Zip:71901 3, Business Mailing Address: Street or P.O. Box: 1923 Central Ave State: AR Zip: 71901 City: Hot Springs 4. Designated signatory authority of the facility: Attach similar information for each authorized representative Tony Johnson Name: Title: President Address: 1923 Central Ave. Hot Springs AR 71901 City:

Phone: 501-622-4281

Name: Rob Rostan Title: Facilities Manager Address: 1923 Central Ave Hot Springs AR 71901 City: Phone: 501 622-4308 Name: Michael L. Corballis Title: **Environmental Manager** Address: 1923 Central Ave. Hot Springs AR 71901 City: 501-622-4267 Mobile 501-617-0240 Phone: 5. Designated facility contact: Name: Michael Corballis Title: Environmental Manager Phone: Office 501-622-4267

Mobile 501-617-0240

## SECTION B- BUSINESS ACTIVITY

1 If your facility employs or will be employing processes in any of the industrial categories or business activities listed below (regardless of whether they generate wastewater, waste sludge, or hazardous wastes), place a check beside the category of business activity (check all that apply).

Ī	nc	dustrial Categories
	[ ]	Aluminum Forming
	[ ]	Asbestos Manufacturing
		Battery Manufacturing
		Can Making
		Carbon Black
		Coal Mining
		Coil Coating
		Copper Forming
Ī	1	Electric and Electronic Components Manufacturing
Ī	X	Electroplating Anodizing Aluminum
Ī		Feedlots
Ī	Ī	Fertilizer Manufacturing
	[ ]	Foundries (Metal Molding and Casting)
[	[]	Glass Manufacturing
	[ ]	Grain Mills
	[]	Inorganic Chemicals
	[ ]	Iron and Steel
	[ ]	Leather Tanning and Finishing
ĺ	[]	Metal Finishing
ĺ	[]	Nonferrous Metals Forming
		Nonferrous Metals Manufacturing
	[ ]	Organic Chemicals Manufacturing
	[ ]	Paint and Ink Formulating
	[ ]	Paving and Roofing Manufacturing
	[ ]	Pesticides Manufacturing
I	[]	Petroleum Refining
	[ ]	Pharmaceutical
١	[ ]	Plastic and Synthetic Materials Manufacturing
		Plastics Processing Manufacturing
	[ ]	Porcelain Enamel
	[]	Pulp, Paper, and Fiberboard Manufacturing
		Rubber .
		Soap and Detergent Manufacturing
		Steam Electric
		Sugar Processing
		Textile Mills
	[ ]	Timber Products

A facility with processes inclusive in these business areas may be covered by Environmental Protection Agency's (EPA) categorical pretreatment standards. These facilities are termed "categorical users".



2. Give a brief description of all operations at this facility including primary products or services (attach additional sheets if necessary):					
Triumph Fabrications Hot Spring	s manufactures	Aircraft Parts. In	n the manufactu	uring process	
the following operations Are used				ım,	
Titanium, Anodizing, Conversion	Coating, paintir	ng, and Heat tre	ating		
3. Indicate applicable Standard than one applies, list in descent A 3728		,	C) for all proc∈	esses. If more	
b.					
C.					
c. d.					
e.					
f.					
4. Product Volume					
PRODUCT YEAR	PAST CALE	NDER YEAR	ESTIMATE	THIS	
(Brandname) (Level with	Amounts Per	Day	CALENDER	Amounts Per	
others) (and no u.l)	(Daily Units)	•	Day (Daily L	Jnits)	
	Average	Maximum	Average	Maximum	

NA\*

NA\*

NA\*

NA\*

Air Craft Parts

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<sup>\*</sup> Not Available Production is Measures in sales \$ per Month

# SECTION C- WATER SUPPLY

<ol> <li>Water Sources: (Check as r. [ ] Private Well</li> </ol>	nany as are applicable)	
[ ]Surface Water		
[X]Municipal Water Utility (S	Specify City): Hot Spring	s
[ ] Other (Specify):		
2. Name on the water bill:		
Name: Chem-Fab Corporation	າ	
Street: 115 Nevada Ave		
City: Hot Springs	State: AR	Zip: 71901
<ol> <li>Water service account numb</li> <li>List average water usage on (New facilities may estimate)</li> <li>Type</li> </ol>	premises:	Indicate Estimate
туре	Usage (GPD)	(E) or Measured (M)
Contact cooling water		
Non-contact cooling water		
Boiler feed		
Process	58,000	E
Sanitary	400	E
Air pollution control	14,400	E
Contained in product		
Plant/equipment washdown		
Irrigation/lawn watering		
Other		
Total	72,800	E

# SECTION D- SEWER INFORMATION

is		ng presen			sanitary	sewer system	?
[	] No: Hav	e you ap	plied for a s	anitary sewer h	nookup?	[ ] Yes	[ ] No
Have Will y	strial park)? e you applie you be con st size, des	? [ ] Yes ; ed for a b nected to criptive lo	[ ] No uilding pern the public secation, and	nit if a new faci sanitary sewer flow of each fa	lity will be system? acility se	nt building (suc e constructed? [ ] Yes [ ] No wer which conn oformation on a	[] Yes [] no
Sewe	er Size		Sewer	ptive Location Connection or orge Point	1	Average Flow	(GPD)
6"				acility Drawing		56,800	
SEC	TION E - W	VASTEW	ATER DISC	CHARGE INFO	RMATIO	N	
city [ X ap [ Provi	y sewer? (] Yes, If the oplication. ] No, If the ide the follo	e answer answer to	to this ques	stion is yes, co ion is no, skip wastewater flo	mplete tl	than from restr ne remainder o on 1. New facilities m SA 24	f the
b F			e.g., 9 a.m.		1 2	0/(21	00 24
ν. ·	M	T	W	ΤΗ	F	SA	SU
c. F		/ flow rate	e (GPD) 1				
			rate (GPD):				
e. <i>A</i>	Annual dail	y average	e (GPD): - 5	58,400		<del>-</del>	

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3.	If batch discharge occurs or was a. Number of batch discharge		e:[New facilities may estimate] _per day
b.	Average discharge per batch	NA	_ _ (GPD)
	c. Time of batch discharges_	NA	at
	•	(days <i>of</i> weeks) lons/minute	(hours <i>of day)</i>
	e. Percent of total-discharge	NA	

4. Schematic Flow Diagram -- For each major activity in which wastewater is or will be generated, draw a diagram of the flow of materials, products, water, and wastewater from the start of the activity to its completion, showing all unit processes. Indicate which processes use water and which generate waste streams. Include the average daily volume and maximum daily volume of each waste stream [new facilities may estimate]. If estimates are used for flow data this must be indicated. Number each unit process having wastewater discharges to the community sewer. Use these numbers when showing this unit processes in the building layout in Section H. This drawing must be certified by a State Registered Professional Engineer.

Facilities that checked activities in question 1 of Section B are considered categorical industrial users and should skip to question 6.

5. For Non-Categorical Users Only: List average wastewater discharge, maximum discharge, and type of discharge (batch, continuous, or both), for each plant process. Include the reference number from the process schematic that corresponds to each process, [New facilities should provide estimates for each discharge].

No.	Process Description	Average Flow (GPD)	Maximum Flow (GPD)	Type of Discharge (batch, continuous, none)

Answer questions 6 & 7 only if you are subject to categorical pretreatment standards.

6. For Categorical Users: Provide the wastewater discharge flows for each of your processes or proposed processes. Include the reference number from the process schematic that corresponds to each process. [New facilities should provide estimates for each discharge].

No.	Regulated Process	Average Flow (GPD)	Maximum Flow (GPD)	Type of Discharge (batch, continuous, none)
1	Chem-Milling/Anodizing	58,400	80,000	Continuous
2	Scrubbers	14,400	14,400	Continuous

No.	Unregulated Process	Average Flow (GPD)	Maximum Flow (GPD)	Type of Discharge (batch, continuous, none)
1	Sanitary Sewer	400		Continuous
_				

7. For Categorical Users Subject to Total Toxic Organic (TTO) Requirements:

Provide the following (TTO) information.

- a. Does (or will) this facility use any of the toxic organics that are listed under the TTO standard of the applicable categorical pretreatment standards published by EPA? [X] Yes [] No
- b. Has a baseline monitoring report (BMR) been submitted which contains TTO information? [X ]Yes [ ] No
- c. Has a toxic organics management plan (TOMP) been developed? [X]Yes, (Please attach a copy)[] No
- 8. Do you have, or plan to have, automatic sampling equipment or continuous wastewater flow metering equipment at this facility?

Current: Flow Metering [X]Yes[]No[]N/A

Sampling Equipment [ X ] Yes [ ] No [ ] N/A

Planned: Flow Metering [ ] Yes [X ] No [ ] N/A

Sampling Equipment [ ] Yes [ X] No [ ] N/A

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If so, please indicate the present or future location of this equipment on the sewer schematic and describe the equipment below:
9. Are any process changes or expansions planned during the next three years that could alter wastwater volumes or characteristics? Consider production processes as well as air or water pollution treatment processes that may affect the discharge. [Y] Yes [] No (skip <i>question 10</i> )
<ul><li>10. Briefly describe these changes and their effects on the wastewater volume and characteristics: (Attach additional sheets if needed)</li><li>2 Additional filter presses</li></ul>
11 additional chemical process tanks
1 sludge dryer
11. Are any materials or water reclamation systems in use or planned? [X] Yes [] No (skip question 12)
12. Briefly describe recovery process, substance recovered, percent recovered, and the concentration in the spent solution, Submit a flow diagram for each process: (Attach additional sheets if needed)
Caustic Etch Recovery System Recovery 75% See attached Drawing.
·

## SECTION F - PRIORITY POLLUTANT INFORMATION

1. Please indicate by placing an "x" in the appropriate box by each listed chemical whether it is "Suspected to be Absent, "Known to be Absent", "Suspected to be Present", in your manufacturing or service activity or generated as a by-product.

## I. Metals & Inorganics

Chemical Compound	Known	Suspected	Known	Suspected
	Present	Present	Absent	Absent
1. Antimony			X	
2. Arsenic			X	
3. Asbestos			X	
4. Beryllium			X	
5. Cadimium			X	
6. Chromium	X			
7. Copper	X			
8. Cyanide	X			
9. Lead	X			
10. Mercury			X	
11. Nickel			X	
12. Selenium			X	
13. Silver			X	
14. Thallium			X	
15. Zinc	X			

## II. Phenol and Cresols

Chemical Compound	Known	Suspected	Known	Suspected
·	Present	Present	Absent	Absent
16. Phenol (s)			X	
17. Phenol, 2-chloro			X	
18. Phenol, 2,4-dichloro			Х	
19. Phenol, 2,4,6-trichloro			X	
20. Phenol, pentachloro			X	
21. Phenol, 2-nitro			X	
22. Phenol, 4-nitro			X	
23. Phenol, 2,4-dinitro			X	
24. Phenol, 2,4-dimethyl			X	
25. m-Cresol, 4,6-dinitro			X	
26. o-Cresol, 4,6-dinitr			X	

## III. Monocyclic Aromatics (Excluding Phenols, Cresols, and Phthalates)

Chemical Compound	Known	Suspected	Known	Suspected
·	Present	Present	Absent	Absent
27. Benzene			X	
28. Benzene, chloro			X	
29. Benzene, 1,2-dichloro			X	
30. Benzene, 1,3-dichloro			X	
31. Benzene, 1,4-dichloro			X	
32. Benzene, 1,2,4-trichloro			X	
33. Benzene, hexachloro			X	
34. Benzene, ethyl			X	
35. Benzene, nitro			X	
36. Toluene	X			
37. Toluene, 2,4-dinitro			X	
38. Touene, 2,6-dinitro			X	

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# IV. PCB's Related & Compounds

Chemical Compound	Known	Suspected	Known	Suspected
	Present	Present	Absent	Absent
39. PCB-1016			X	
40. PCB-1221			X	
41. PCB-1232			X	_
42. PCB-1242			X	
43. PCB-1248			X	
44. PCB- 1254			X	
45. PCB-1260			X	
46.2-Chloronaphthalene			X	

## V. Ethers

Chemical Compound	Known	Suspected	Known	Suspected
	Present	Present	Absent	Absent
47. Ether, bis(chloromethyl)			X	
48. Ether, bis(2-chloroethyl)			X	
49. Ether, bis(2-chlorosopropyl)			X	
50. Ether, 2-chloroethyl vinyl			X	
51. Ether, 4-bromophenol phenyl			X	
52. Ether, 4-chlorophenyl phenyl			X	
53. Bis(2-chloroethoxy) methane			X	

# VI. Nitrosamines and other Nitrogen-Containing Compounds

Chemical Compound	Known	Suspected ·	Known	Suspected
	Present	Present	Absent	Absent
54. Nitrosamine, dimethyl			X	
55. Nitrosamine, diphenyl			X	
56. Nitrosamine, di-n-propyl			X	
57. Benzidine	-		X	
58. Benzidine, 3,3-dichloro			X	
59. Hydrazine, 1,2-diphenyl			X	
60. Acrylonitrile			X	

# VII. Halogenated Aliphatics

Chemical Compound	Known	Suspected	Known	Suspected
<u> </u>	Present	Present	Absent	Absent
61. Methane, bromo			X	
62. Methane, chloro			X	
63. Methane, dichloro	X			
64. Methane, chlorodibromo			X	
65. Methane, dichlorobromo			X	
66. Methane, tribromo			X	
67. Methane, trichloro			X	
68. Methane, tetrachloro			X	
69. Methane, trichlorofluoro			X	
70. Methane, dichlorodifluoro			X	
71. Ethane, 1,1-dichloro			X	
72. Ethane, 1,2-dichloro			X	
73. Ethane, 1,1,1-trichloro			X	

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74. Ethane 1,1,2-trichloro	X
75. Ethane, 1,1,2,1-tetrachloro	X
76. Ethane, hexachloro	X
77. Ethane, chloro	X
78. Ethane, 1,1-dichloro	X
79. Ethane, trans-dichloro	X
80. Ethane, trichloro	X
81. Ethane, tetrachloro	X
82. Propane, 1,2-dichloro	X
83. Propane, 2,4-dichloro	X
84. Butadiane, hexachloro	X
85. Cyclopentadiene, hexachloro	X

# VIII. Phthalate Esthers

Chemical Compound	Known	Suspected	Known Absent	Suspected
	Present	Present_	Absent	Absent
86. Phthalate, di-c-methyl			X	
87. Phthalate, di-n-ethyl			X	
88. Phthalate, di-n-butyl			X	
89. Phthalate, di-n-oGtyl			X	
90. Phthalate, bis(2-ethylhexyl)	X			
91. Phthalate, butyl benzyl			X	

# IX. Polycyclic Aromatic Hydrocarbons

Chemical Compound	Known	Suspected	Known	Suspected
·	Present	Present	Absent	Absent
92. Acenaphthene			X	
93. Acenaphthylene			X	
94. Anthracene			X	
95. Benzo (a) anthracene			X	
96. Benzo (b) fluoranthane			X	
97. Benzo (k) fluroranthene			X	
98. Senzo (ghi) perylene			X	
99. Benzo (a) pyrene			X	
100. Chrysene			X	
101. Dibenzo (a,n,) anthracene			X	
102. Fluoranthene			X	
103. Fluorene			X	
104. Indeno (1,2,3-cd) pyrene			X	
105. Naphthalene	X			
106. Phenanthrene				
107. Pyrene				

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## X. Pesticides

Chemical Compound	Known	Suspected	Known	Suspected
·	Present	Present	Absent	Absent
108. Acrolein			X	
109. Aldrin			X	
110. BHC (alpha)			X	
111. BHC (beta)			X	
112. BHC (gamma) or lindane			X	
113. BHC (delta)			Х	
114. Chlorodane			X	
115. DDD			X	
116. DDE			X	
117. DDT			X	
118. Dieidrin			X	
119. Endosulfan (alpha)			Х	
120. Endosulfan (beta)			X	
121. Endrin			Х	
122. Endrin aldehyde			X	
123. Heptachlor			X	
124. Heptachlor epoxide			X	
125. Isophorone			X	
126. TCDD (or dioxin)			X	
127.Toxaphene			Х	

2. If you are unable to identify the chemical constituents of products you use that discharged in your wastewater, attach copies of the materials safety data sheets for such products.

# **SECTION G - TREATMENT**

1.	ls	any	form	of	wastewate	r tre	atment	(see	list	below)	pract	iced	at th	is '	facility?	[X	] Yes
	[	] No								,					-	_	-

2.	Is any form of wastewater treatment or changes to a existing wastewater treatment
	planned for this facility within the next three years?
	[X 1 Yes describe: [ 1 No

3.	. Treatment devices or processes used or proposed for treating wastewate	ror	sludge
	(check as many as appropriate).		

<ul> <li>[ ] Air flotation</li> <li>[ ] Centrifuge</li> <li>[X ] Chemical precipitation</li> <li>[ ] Chlorination</li> <li>[ ] Cyclone Filtration</li> </ul>	
[ X] Flow equalization [ ] Grease or oil separation, type:	
[ ] Grease trap	

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[ ] Grit removal
[ ] lon exchange
[X] Neutralization, pH correction
[ ] Ozonation
[ ] Reverse Osmosis
[ ] Screen Sedimentation
[ ] Septic tank
Solvent separation
[X ] Spill protection
[X] Sump
[ ] Biological treatment, type:
[ ] Rainwater diversion or storage
[x ] Other chemical treatment, type: Chromium Reduction
Other physical treatment, type:
[ ] Other, type:
4. Description
Describe the pollutant loadings, flow rates, design capacity, physical size, and operating procedures of each treatment facility checked above.
See Attached Drawing
<ol> <li>Attach a process flow diagram for each exiting treatment system. Include process equipment, by-products, by-product disposal method, waste and byproduct volumes, and design and operating conditions.</li> </ol>
<ol> <li>Describe any changes in treatment or disposal methods planned or under construction for the wastewater discharge to the sanitary sewer. Please include estimated completion dates.</li> </ol>
NA

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7. Do you have treatment a operator? [X] Yes [] No								
If yes,	If yes, Name: Chem-Fab has 7 Full time Waste Treatment Operators							
	Title: ur	nder the d	irection of	the Enviro	onmental l	Manager N	Aichael Co	orballis
	Phone: 5	501-622-42	267 Mobile	e <u>5</u> 01617-	0240			
	Full time	: 24 hrs/d	day	(s	specify hou	urs)		
	Part time	e:		(	specify ho	ours)		
•	8. Do you have a manual on the correct operation of your treatment equipment? [X] Yes [ ] No				:?			
•	9. Do you have a written maintenance schedule for your treatment equipment? [X ] Yes [ ] No				[X] Yes			
SECTION	H - FACI	LITY OPE	RATIONA	AL CHARA	CTERIST	ICS		
1. Shift Information								
Work Days		Mon	Tues	Wed	Thur	Fri	Sat	Sun
Shifts per		3	3	3	3	3	2	As
work day: Empl's 1 <sup>st</sup> s	shift:	364	364	364	364	364		needed
Empl's 2 <sup>nd</sup>	shift:	87	87	87	87	87		<del>                                     </del>
Empl's 3 <sup>rd</sup>	shift:	13	13	13	13	13		
Shift 1st sta	rt time	7:00AM	7:00AM	7:00AM	7:00AM	7:00AM	5:00AM	As
	nd time	3:00PM	3:00PM	3:00PM	3:00PM	3:00PM	1:00PM	needed
Shift 2 <sup>nd</sup> sta	rt time	3:00PM	3:00PM	3:00PM	3:00PM	3:00PM	1:00AM	As
	nd time	11:00PM	11:00PM	11:00PM	11:00PM	11:00PM	9:00PM	needed
Shift 3 <sup>rd</sup> sta		11:00PM	11:00PM	11:00PM	11:00PM	11:00PM		11:00PM
tir	ne	7:00AM	7:00AM	7:00AM	7:00AM	7:00AM		7:00AM
<ul><li>2. Indicate whether the business activity is:</li><li>[X] Continuous through the year, or</li><li>[ ] Seasonal - Circle the month of the year during which the business activity occurs:</li></ul>								
Jan Fe		·			Aug	·	oct Nov	/ Dec
Johnnon								

[X] Co	3. Indicate whether the facility discharge is:  [X] Continuous through the year, or  [ ] Seasonal - Circle the months of the year during which the business activity occurs:  Comments:										
Jan	Feb	Mar	Apr	Ма	Jun	Jul	Aug	Sep	Oct	Nov	Dec
4. Do	es oper	ation sh	nut dowr	for va	cation,	mainter	ance, o	r other	reasons	s?	
	[]Yes	s, indica	te reasc	ns and	period	when s	hutdowr	occur	s:		
			nounts (i		r volum	e per da	ay) of ra	w mate	rials us	ed plan	ned for
Alumi	num an	d Titani	um met	al amoi	unts not	availal	ole				
Inc							inned fo neets (if				
S	oo inyo		emical t attach					Quaniti	ity		
36	ee mve	illory ils	allacin	<u>eu                                    </u>							
			_	_							
			_								
_											

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7. Building Layout - Draw to scale the location of each building on the premises. Show map orientation and location of all water meters, storm drains, numbered unit processes (from schematic flow diagram), public sewers, and each facility sewer line connected to the public sewers. Number each sewer and show existing and proposed sampling locations. This drawing must be certified by a State Registered Professional Engineer.
A blue print or drawing of the facilities showing the above items may be attached.
SECTION I - SPILL PREVENTION
Do you have chemical storage containers at your facility? [X] Yes  [ ] No
If yes, please give a description of their location, contents, size, type, and frequency and method of cleaning. Also indicate in a diagram or comment on the proximity of these containers to a sewer or storm drain. Indicate if buried metal containers have cathodic protection.
See Facility Drawing
2. Do you have floor drains in your manufacturing or chemical storage area (s)? [X] yes [ ] No If yes, Where do they discharge to?
Waste Water Treatment System
<ul> <li>5. If you have chemical storage containers, bins, or ponds in manufacturing areas, could an accidental; spill lead to a discharge to: (check afi that apply).</li> <li>[ ] an onsite disposal system</li> <li>[ ] public sanitary sewer system (e.g. through a floor drain)</li> <li>[ ] storm drain to ground</li> <li>[ ] other, specify</li> <li>[X] not applicable, no possible discharge to any of the above routes</li> </ul>
4. Do you have an accidental spill prevention plan (ASPP) to prevent spills of chemicals

4. Do you have an accidental spill prevention plan (ASPP) to prevent spills of chemicals or slug discharges from entering the control authority's collection system? [X] Yes, [please enclose a copy with the application] [] No[] N/A, Not applicable since there are no floor drains and/or the facility discharge (s) only domestic waste.

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6. Please describe below a prevent their reoccurren		nd remedial measures taken to			
prevent their reducultence.					
<u>_</u>		<u>-</u>			
SECTION J -NON-DISCHA	RGED WASTES				
	sludges generated and no describe [ ]No, skip the	ot disposed of in the sanitary sewer reminder of Section J			
Waste Generated	Quanitity (per year)	Disposal method			
Waste Paint	3200 lbs	RINECO			
Filter Press Cake (F019)	240,000	Chemical Waste			
		Management			
Spent Process Solutions	30,000 gal	Alpha Omega Recycling			
Spent Caustic	15000 hal	Maxon			
and which are disposed o	of on-site sent to an off-site centrali	ed of at an off-site treatment facility zed waste treatment facility,			
address (es) of all waste	haulers:	ed wastes, state the name (s) and			
Name	Address	Permit No:			
TRIAD		OKD981588791			
Universal Transport		ARD983267279			
5. Have you been issued an [ ] No If yes, please list t EPA ID # ARD010304475		environmental permits? [X ] Yes			

## SECTION K - AUTHORIZED SIGNATURES

1. Are all applicable Federal, State, or Local pretreatment	standards and
requirements being met on a consistent basis? [X]Yes	[ ]No
[ ] Not yet discharging	

#### 2. If No:

- a. What additional operations and maintenance procedures are being considered to bring the facility into compliance? Also, list additional treatment technology or practice being considered in order to bring the facility into compliance.
- c. Provide a schedule for bringing the facility into compliance. Specify major events planned along with reasonable completion dates. Note that if the control authority issues a permit to the applicant, it may establish a schedule for compliance different from the one submitted by the facility.

Milestone Activity	Completion Date				
NA					
·					

## Authorized Representative Statement:

I certify under the penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (s)

Title

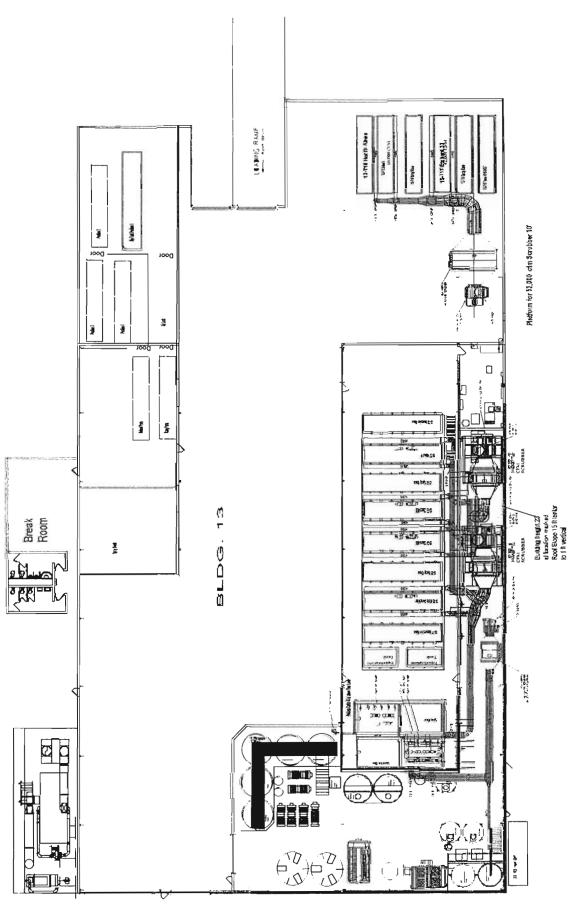
Signature

Date

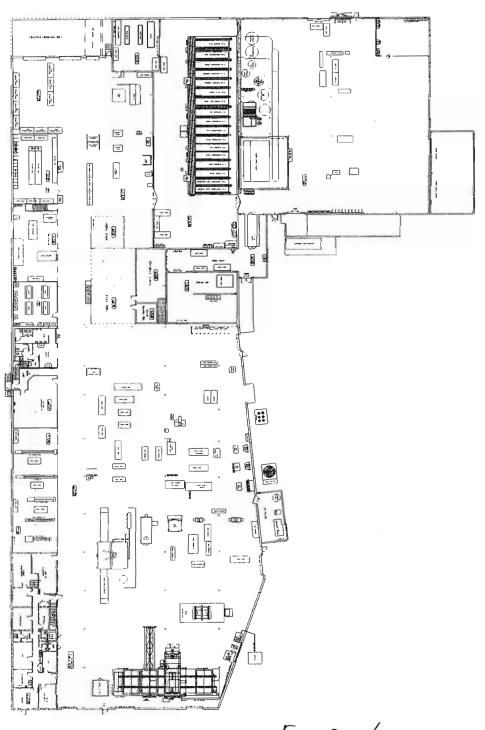
Phone

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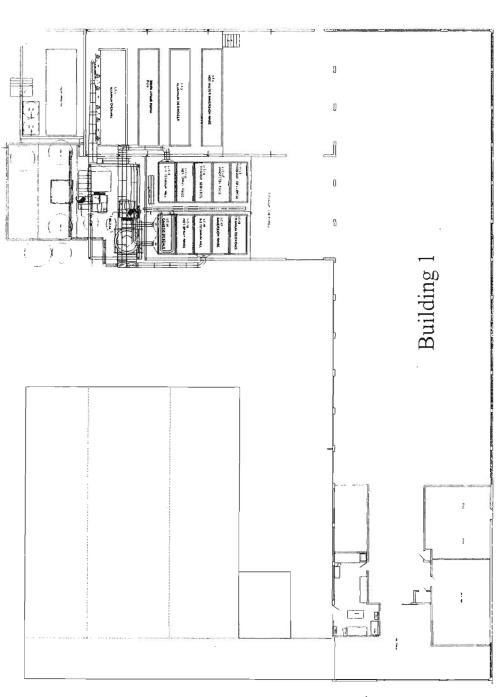
E1/27



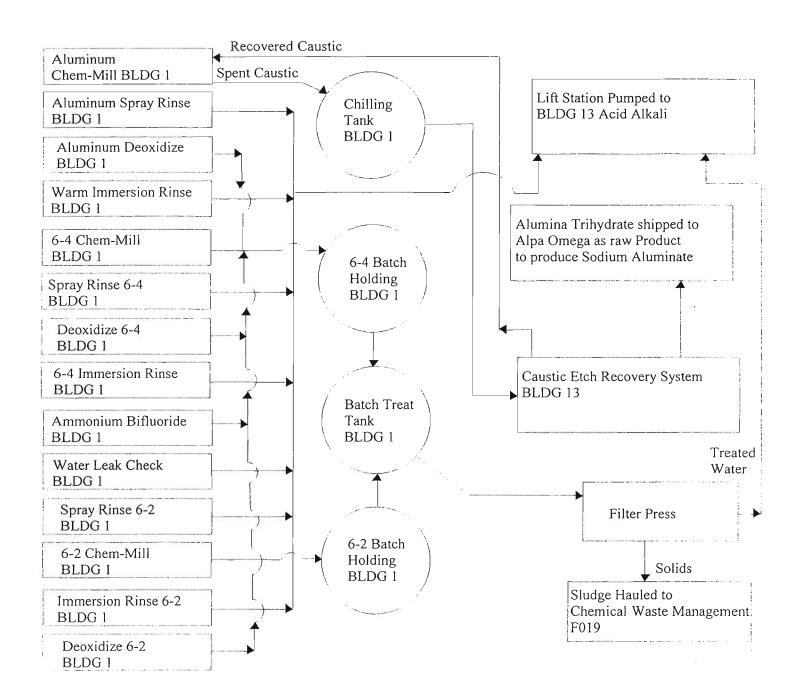
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E-21/27



E-22/27

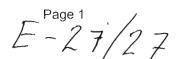


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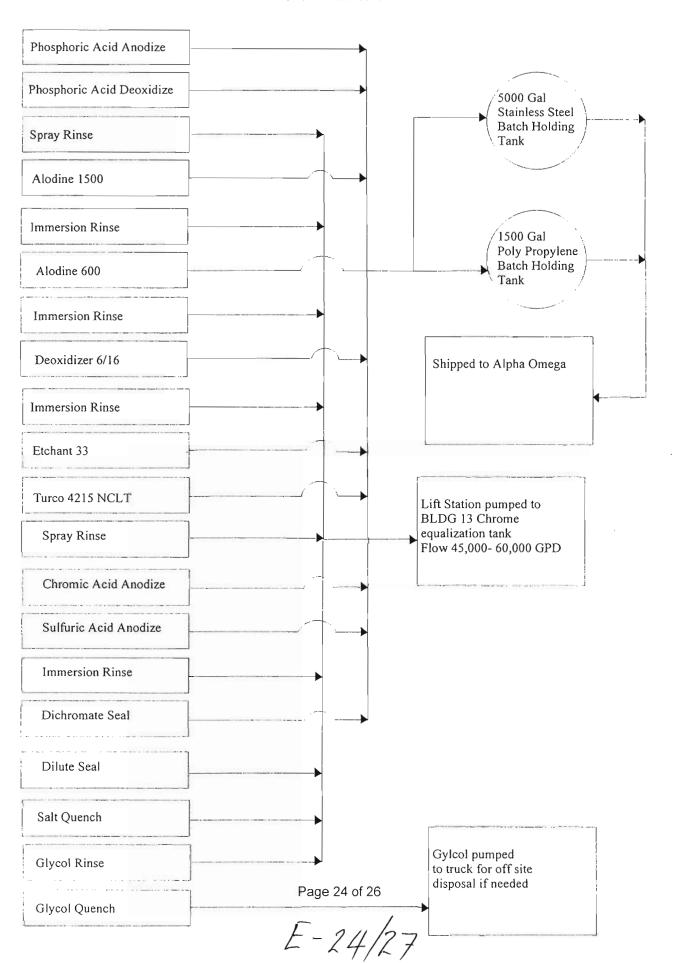
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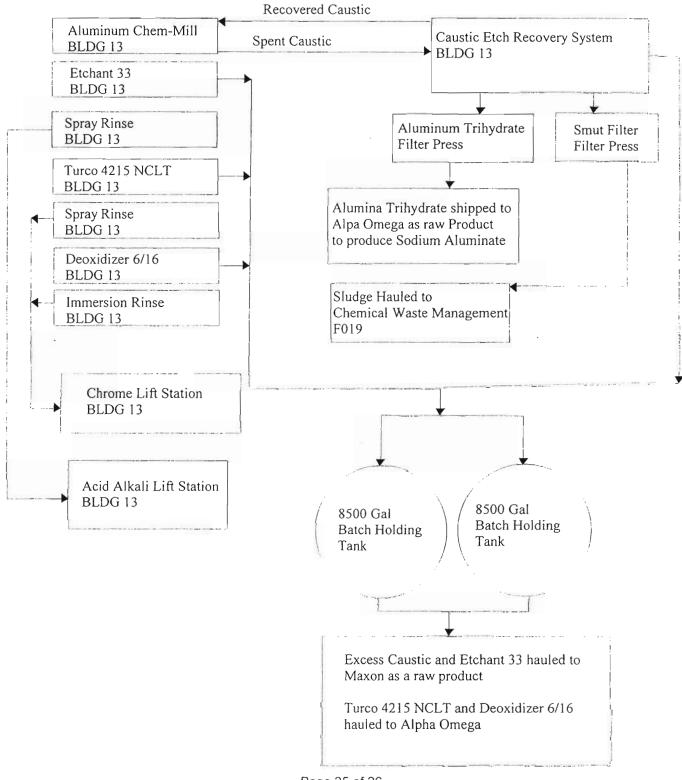
Suppliers 06/09/08

Process Tank	Process Description	Chemical
1-T-1, 13-T-2	Aluminum Chem-Mill	Triethanolamine 99 LFG 85
1-T-1, 13-T-2	Aluminum Chem-Mill	Sodium Sulfide
1-T-1, 13-T-2	Aluminum Chem-Mill	50% Rayon Grade Caustic
1-T-10	6-2 Titanium Chem-Mill	Hydrofluoric Acid
1-T-13	Ammonium Bifluoride Tank	Ammonium Bifluoride
1-T-3 and 1-T-12	Deoxidizer Chem-Mill	Nitric Acid
1-T-9	6-4 Titanium Chem-Mill	Hydrofluoric Acid
1-T-9	6-4 Titanium Chem-Mill	Nitric Acid
1-T-9	6-4 Titanium Chem-Mill	Glychol Ether EB
13-T-1 and 2-T-9	Etchant 33	Etchant 33
13-T-4 and 2-T-10	Turco 4215 NCLT	Turco 4215 NCLT
13-T-6 and 2-T-7	Deoxidizer 6/16	Deoxidizer 16
13-T-6 and 2-T-7	Deoxidizer 6/16	Deoxidizer 6
13-T-6 and 2-T-7	Deoxidizer 6/16	Nitric Acid
13-T-6 and 2-T-7	Deoxidizer 6/16	Dexidizer 7-17 Toner
2-T-1	Phosphoric Acid Anodize	Phosphoric Acid
2-T-12	Chomic Acid Anodize	Chromic Acid
2-T-13	Sulfuric Acid Anodize	Sulfuric Acid
2-T-15	Dichromate Seal	Sodium Dichromate
2-T-16	Dilute Seal	Potassium Dichromate
2-T-16	Dlute Seal	Chromic Acid
2-T-1A	Phosphoric Acid Deoxidize	Phophoric Acid
2-T-3	Alodine 1500	Alodine 1500
2-T-5	Alodine 600	Toner 22
2-T-5	Alodine 600	Nitric Acid
2-T-5	Alodine 600	Alodine 600
2A-T-1 and 2A-T-2	Heat Treat Salt Tanks	Potassium Nitrate
2A-T-1 and 2A-T-2	Heat Treat Salt Tanks	Sodium Nitrate
2A-T-1 and 2A-T-2	Heat Treat Salt Tanks	Potassium Dichromate
Moco Oven	Quench	UCON Quenchant A
Moco Oven	Quench	Uconex 315
Waste Treatment		Mal Clear 7736 Polmer
Waste Treatment		Sulfuric Acid
Waste Treatment		Sodium Hydroxide
Waste Treatment		Sodium Meta Bisulfite



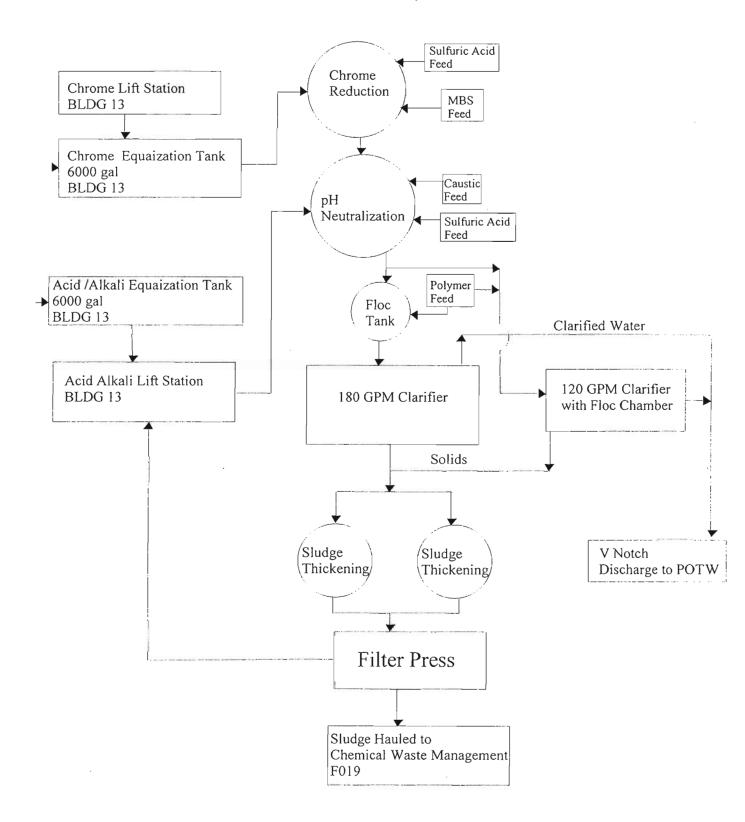
Building 2 1923 Central Ave





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## Hot Springs Municipal Utilities Inspection Checklist

Facility Name: Triumph Fabrications-Hot Springs

Date/Time: 15 December 06 0930hrs

Does the industry have a copy of its current wastewater discharge permit on file and available for inspection? Yes.

#### GENERAL CONDITIONS

- 1. Is the industry in compliance with all conditions of it's permit? Yes
- 2. Has the industry's permit been modified for good cause since permit was granted? No.
- 4. Has the industry's permit been assigned or transferred to new owner and/or operator since the permit has been issued? No.
- 5. Has the industry increased or decreased the use of potable or process water? No.
- 6. Is the industry discharging wastewater to the collection system: a. Having a temperature higher than 104\*F (40\*C)? No.
  - b. Containing more than 150 mg/l of fats, oil & grease? No.
- c. Containing any gasoline, benzene, naphtha, fuel oil or other flammable or explosive liquids, solids or gases, pollutants with a closed cup flashpoint of less than one hundred forty (140\*F) degrees fahrenheit (60\*C), or pollutants which cause an exceedance of 10 percent of the Lower Explosive Limit (LEL) at any point within the collection system? No.
- d. Containing any garbage that has not been ground by house hold type or other suitable garbage grinders? No.
- e. Containing any ashes, cinder, sand, mud, straw, shaving, metal, glass, rags, feathers, tar, plastics, wood, paunch, manure, or other solids or viscous, substances capable of causing obstructions or interference with proper operation of the sewer system? No.
- f. Having a pH lower than 6.0 s.u. or higher than 12.5 s.u., or having any other corrosive property capable of causing damage or hazard to structures, equipment or personnel of the sewer system?

- g. Containing toxic or poisonous substances, such as wastes containing sufficient quantity to injure or interfere with any wastewater treatment process, to constitute hazards to humans or animals, or to create any hazard in waters which receive treated effluent from the collection system treatment facility. No.
- h. Containing noxious or malodorous gases or substances capable of creating a public nuisance; including pollutants which may result in the presence of toxic gases, vapors, or fumes? No.
- i. Containing solids of such character and quantity that special and unusual attention is required for their handling? No.
- j. Containing any substances which may affect the treatment facility's effluent and cause violation of the NPDES permit requirements? No.
- k. Containing any substances which would cause the treatment facility to be in noncompliance with sludge use, recycle or disposal criteria pursuant to guidelines of regulations developed under Section 405 of the Federal Act, the Solid Waste Disposal Act, the Clean Water Act, the Toxic Substance Control Act or other regulations or criteria for sludge management and disposal as required by the state? No.
- 1. Containing color which is not removed in the treatment process? No.
- m. Containing any medical or infectious wastes? No.
- n. Containing any radioactive wastes or isotopes? No.
- o. Containing any pollutant, including BOD pollutants, released at a flow rate and/or concentration which would cause interference with the treatment facility? No.

## POLLUTION CONTROLS

1. Does the industry operate a pretreatment process or pretreat it's wastewater? Yes, facility treatment process consist of one 120 gal clarifier, one 180 gal clarifier, one pH neutralization tank, one chrome reduction tank, two 7500 gal batch tanks, two 1500 gal sludge tanks, two bulk dewatering tanks and one 5 cu/ft filter press, the old treatment process has two 3,300 gal cone bottom treatment tanks, one 5,000 gal storage tank, one 7 cu/ft filter press and a Caustic Etch Recovery system. The Central St facility pumps its process water to the Nevada St facility's waste treatment process from the following: one 4,000 spray rinse tank, two 4,000 gal immersion tanks, two 30-50 gpm spray rinses, one 5,000 gal diluted seal tank, one 6,600 gal salt quench tank and one 6,600 Glycol rinse tanks. The Nevada St milling facility pumps its process water to the waste treatment facility from the following: one 30-50 gpm Aluminum spray rinse, one 18,000 gal Aluminum Deoxidizer tank, one 18,000 gal hot rinse tank, two 2,100 gal Titanium chem-milling tanks, and two 2,100 gal immersion rinse tanks and two 2,100 gal Titaniun Deoxidize tanks. Additional Central St process water from the following is shipped to Alpha Omega for recycling: one 3,000 gal Phosphoric Acid Anodize tank, one 3,000 gal, Phosphoric Acid Deoxidize tank and one 4,000 gal Alodine tank. In the Nevada St process, the 15,000 gal Aluminum Chem-mill tank process water is pumped to a Caustic Etch Recovery System. This system retrieves recovered caustic which is sent back to the chem-milling tank, Aluminum Trihydrate is retrieved and shipped as a raw product to Alpha Omega to produce Sodium Aluminate. The Smut sludge is hauled to Chemical Waste Management. Excess Caustic is hauled off as raw product to Maxon. Process water from the 15,000 gal Etchant tank is shipped as a raw product to Maxon. Process water from a 15,000 gal Turco tank and a 15,000 gal Deoxidizer tank are shipped as raw products to Alpha Omega. After the chemical treatment, the regular process water is pumped through a 5 cu/ft filter press into the city's collection system. The sludge from the filter press is dumped into two 20 yd dumpsters and hauled of site as hazardous waste. If there is a high flow in the process, this particular system has the capability to return sludge to the old treatment process for additional treatment and return back to the new process for final treatment.

## BYPASS OF TREATMENT FACILITIES

1. Has the industry bypass treatment facilities? No, facility has a containment area for accidental spills of process water.

F-3/9

#### FACILITY ACTIVITY REDUCTION REQUIREMENTS

1. Is the industry's experiencing any reduction of efficiency of operation, loss or failure of all or part of the treatment facility? Yes, polishing filters were taken out because of loss in efficiency. Additional holding tanks were installed and reconfigured and additional filter press was installed.

#### REMOVED SUBSTANCES

- 1. Is the industry disposing of solids, sludges, filter backwash, or other pollutants removed in the course of treatment or control of wastewater in accordance with Section 405 of the Clean Water Act and Subtitles C and D of the Resource Conservation and Recovery Act? Yes, Caustic solutions containing Aluminum are recycled at Alpha Omega in Longview, TX and Maxton in Memphis, TN. Hazardous wastes transported to Waste Management in Lake Charles, LA.. Waste oils are transported Waste Services in Little Rock, AR.
- 2. Is the industry complying with any additional local and state standards including such standards or requirements that may be come effective during the term of this permit? Yes.

## PROCESS CONTROL LABORATORY

- 1. Does the industry have it's own laboratory for pretreatment process controls? Yes.
- 2. Is the process control laboratory certified by the State of Arkansas? Yes, Analytical Products Group, Inc. certified the lab and the state approved the certification.
- 3. Number of pretreatment techs on staff? 4 certified, 2 in training

#### REPRESENTATIVE SAMPLING

1. Is all equipment used for sampling and analysis routinely calibrated, inspected and maintained to ensure their accuracy and verified by records of maintenance or calibration? Yes.

## FLOW MEASUREMENTS

- 1. Is flow measurement required by the industry's permit? Yes, installed flow meter on process waters Bldg 2. City water meters are read for bldg 1 and bldg 13.
- 2. Does the industry utilize wastewater flow meter (s) or water meter (s) to determine its discharge? Yes.

F-4/9

- 3. Are Appropriate flow measurement devices installed, calibrated and maintained to ensure that the accuracy of the measurements are consistent with the records of verification of maintenance and calibration? Yes, Industry maintain records of verification of maintenance and calibration.
- 4. Has the industry submitted a written certification of the flow measurement device (s) calibration by an independent source qualified to install and/or calibrate flow measurement equipment and has been granted permission by the control authority to use device (s)? Yes.

#### SELFMONITORING SAMPLES

- 1. Is the industry monitoring wastestream (s) for the required parameters? Yes.
- 2. Are all parameters being sampled at the designated sampling point? Yes.
- 3. Are pollutant (s) monitored more frequently than required by the industry's permit? Yes, All heavy metals.
- 4. Are test procedures prescribed in 40 CFR 136 or as otherwise approved by EPA or as specified in the industry's permit used? Yes, Standard Methods 18th Ed. Industry has been inform to use current approved Standard Methods 20<sup>th</sup> Ed.
- 5. Is all sampling conducted for selfmonitoring being performed by a certified, independent laboratory acceptable to the control authority? No.

## AUTOMATIC RESAMPLING

1. Did results of the industry's wastewater analysis indicate a violation of it's permit? No.

## ACCIDENTAL DISCHARGE REPORT

- 1. Did the industry have any occurrence of an accidental discharge of substances or any slug loads or spills that may enter the public sewer? No.
- 2. Did the industry immediately notify the control authority upon the occurrence? N/A.
- 3. Did the industry's notification include location of discharge, date, time, type of waste, including concentration and volume and corrective taken? N/A.

- 4. Did the industry submit to the control authority a detailed written report within five (5) days following the accidental discharge? N/A.
- 5. Did the report contain a description and cause of the upset, slug load or accidental discharge, the cause, and impact on the industry's compliance status, including the location of discharge, type, concentration and volume of the waste? N/A.
- 6. Did the report contain the duration of noncompliance, including exact dates and times of noncompliance and, if the noncompliance is continuing, the time by which compliance is reasonably expected to occur? Yes.
- 7. Did the report contain all steps taken or to be taken to reduce, eliminate, and/or prevent recurrence of such an upset, slug load, accidental discharge, or other conditions or noncompliance? Yes.

## REPORTS/COMPLIANCE SCHEDULE REQUIREMENTS

1. Is the industry under a compliance schedule with the control authority? No.

#### RECORDS RETENTION

- 1. Is the industry retaining records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by the industry's permit, and records of all data used to complete the application for permit, for a period of at least three (3) years from the date of the sample, measurement, report or application? Yes.
- 3. Do records of sampling and analyses include:
- a. The date, time, exact place, and method of sampling or measurement, and preservation techniques or procedures? Yes
- b. Who performed the sampling or measurements? Yes.
- c. The date (s) analyses were performed? Yes.
- d. Who performed analyses? Yes.
- e. The analytical techniques or methods used? Yes.
- f. The results of such analyses? Yes.

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#### OPERATING UPSETS

- Did the industry experience any upset in operations that placed the industry in a temporary state of noncompliance with the provisions in their discharge permit? No.
- 2. Did the industry inform the control authority within twenty-four (24) hours of becoming aware of the upset? N/A.
- 3. Did the industry submit a written report of the upset to the control authority within five (5) days? N/A.

#### PLANNED CHANGES

- 1. Has the industry had any facility expansion, production increase, or process modification which results in new or substantially increased discharges or a change in the nature of the discharge?
- 2. Did the industry give notice to the control authority 90 days prior to the above planned changes? No.

## SIGNATORY REQUIREMENTS

1. Do all applications reports, or information submitted to the control authority contain the certification statement signed by the authorized representative? Yes.

#### VIOLATION PENALTIES/COST RECOVERIES

1. Has the industry been liable and billed for cost incurred for any cleaning, repair, or replacement work caused by any violation or discharge that caused any expense, loss, or damage to or otherwise inhibited the control authority's wastewater operations? No.

F-7/9

#### CATEGORICAL REQUIREMENTS

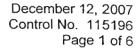
- 1. Is the industry subject to categorical standards? Yes.
- 2. Did the industry submit to the control authority a report on compliance to the pretreatment standards of the industry's federal category, stating whether or not applicable pretreatment standards are being met on a consistent basis? Yes.
- 3. Was the report submitted within 90 days after the compliance date, or in the case of new source following commencement of the introduction of wastewater into the POTW? Yes.
- 4. Did report indicate the nature and concentration of all regulated pollutants in the facility's regulated streams and a statement of whether compliance is consistently achieved, and if not, what additional operation, maintenance and/or pretreatment is necessary to achieve compliance? Yes.
- 5. Did the industry submit a monthly compliance report to the control authority? Yes.
- 6. Did the report indicate the precise nature and concentration of regulated parameters, daily and monthly average floe rate, methods used by the industry to sample and analyze the data, and a certification that these methods were followed according to 40 CFR 136 or EPA approved standard methods? Yes.
- 7. Does the industry have production based limits? No.
- 8. Are TTO's known to be on the premises? Yes.
- 9. Were TTO's tested twice per year or a previously submitted Toxic Organic Management Plan (TOMP) certification stating the plan is being carried out accompany each monthly report? Yes

F-8/9

# Inspection Report Summary

Industry: Triumph Fabrications Hot Springs
Representative: Michael Corballis
Has the industry been given any new information pertaining to pretreatment by the control authority? No
Inspection Summary:
The waste treatment process can generate a waste stream of 120 to 180 gals per minute. This process has one 120 gpm clarifier, one 180 gpm clarifier, one 3,000 gal pH neutralization tank, one 3,000 gal Cr reduction tank, two 7500 gal batch tanks, two 1500gal sludge tanks, two 3,000 poly tanks, two 3,300 gal cone bottom tanks, one 5,000 gal storage tank, two bulk dewatering tanks, one 7 cu/ft filter press, one 5 cu/ft filter press. A lift station pumps the waste stream from the batch treatment process to the new treatment process for final treatment. Depending the rate of chem-milling operations, wastestream from new treatment process is pumped back to the batch treatment process for sludge dewatering and returned to the new treatment process for final treatment.
Recommended Action (s):
No recommendations are needed at this time.
Finding (s):
The industry has gone to a single source discharge.
Required Action (s):
The industry must revise and submit to the control authority the following: RCRA, TOMPs and Slug Control Plans.
Report completed by: Den 1, Burn Date/Time: 15 Den 070930HA

F-9/9





City of Hot Springs ATTN: Mr. Dennis Brunson 320 Davidson Drive Hot Springs, AR 71901

Dear Mr. Dennis Brunson:

Project Description: One (1) water sample(s) received on December 10, 2007

Industrial Monitoring P.O. No. 07-3632

This report is the analytical results and supporting information for the sample submitted to American Interplex Corporation (AIC) on December 10, 2007. The following results are applicable only to the sample identified by the control number referenced above. Accurate assessment of the data requires access to the entire document. Each section of the report has been reviewed and approved by the appropriate laboratory director or a qualified designee.

Data has been validated using standard quality control measures performed on at least 10% of the samples analyzed. Quality Assurance, instrumentation, maintenance and calibration were performed in accordance with guidelines established by the cited methodology.

AMERICAN INTERPLEX CORPORATION

Ву

John Overbey

Laboratory Director

Enclosure(s): Chain of Custody

www.americaninterplex.com



#### **CASE NARRATIVE**

#### SAMPLE RECEIPT

Received Temperature: 1°C

Receipt Verification: Complete Chain of Custody Y

Sample ID on Sample Labels Y
Date and Time on Sample Labels Y
Proper Sample Containers Y
Within Holding Times Y
Adequate Sample Volume Y
Sample Integrity Y
Proper Temperature Y
Proper Preservative Y

#### **COMMENTS**

There were no qualifiers for this data and all samples met quality control criteria.

#### References:

"Methods for Chemical Analysis of Water and Wastes", EPA/600/4-79-020 (Mar 1983) with updates and supplements EPA/600/5-91-010 (Jun 1991), EPA/600/R-92-129 (Aug 1992) and EPA/600/R-93-100 (Aug 1993).

"Test Methods for Evaluating Solid Waste Physical/Chemical Methods (SW846)", Third Edition.

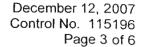
"Standard Methods for the Examination of Water and Wastewaters", 20th edition, 1998.

"American Society for Testing and Materials" (ASTM).

"Association of Analytical Chemists" (AOAC).

"Self-Davis and Moore" (2000).

G-2/7





### **ANALYTICAL RESULTS**

AIC No. 115196-1

Sample Identification: 33-07 National Park Medical Center 14November07, 0945hrs

Analyte	Method	Result	RL	Units	Batch	Qualifier
Oil and Grease	EPA 1664A	10	5	ma/l	B4865	



December 12, 2007 Control No. 115196 Page 4 of 6

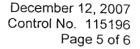
### SAMPLE PREPARATION REPORT

AIC No. 115196-1	Date/Time	Date/Time			
Analyte	Prepared By	Analyzed By	Dilution	Batch	Qualifier
Oil and Grease	-	11DEC07 0940 281		B4865	

8600 Kanis Road • Little Rock, AR 72204

www.americaninterplex.com

501-224-5060 • FAX 501-224-5072





## LABORATORY CONTROL SAMPLE RESULTS

	Spike	%	% Recovery		RPD		
Analyte	Amount	Recovery	Limits	RPD	Limit	Batch	Qualifier
Oil and Grease	40.05 mg/l	88.4/88.1	78-114	0.283	18	B4865	

### LABORATORY BLANK RESULTS

						QC	
Analyte	Method	Result	Units	RL	PQL	Sample	Qual
Oil and Grease	EPA 1664A	< 5	mg/l	5	5	B4865-1	

6-5/7

AMERICAN INTERPLEX CORPORATORIES

8600 Kanis Rc Little Rock, AR 72204-23 (501) 224-50 FAX (501) 224-50

CHAIN OF CUSTODY / ANALYSIS REQUEST FORM

PAGE OF		AIC PROPOSAL NO: Carrier:	Received on Ice (4 C)?	Remarks			Field pH calibration	@	Buffer:	Z = Zinc acetate	Received Date/Time By:	Received in Lab	1/50 // 1/50 //50	
									V = VOA vials	pH12	16 207	Date/Time		
		(D)	<del>16</del> -⊢ш	ω ~				) (		N = Nitric acid pH2	Reinguished By:	Record Relinquished	·śa J	Comments:
Od \	cipar 27	SAMPLE SAMPLE SPEUNSON MATRIX	00− 00≥ 00≥	n ×					Glass	d pH2	lease circle) DAYS	remist.	5 R. 1864,0500	Luncipal Util
Modified	14/1/thes	Martains/	Date/Tim	TOWAL Park 14 Novembers				Presentative		NO = none S =	MORMAL or EXPEDITED IN DAYS Expedited results requested by:	Who should AIC contact with questions:	10.	720 Davidso Da

3-07

G-6/7

INTERPLEX
CORPORATION
LABORATORIES

CHAIN OF CUSTODY / ANALYSIS REQUEST FORM

(501) 224 FAX (501) 224

8600 Kanis Little Rock, AR 72204

		<u></u>	PAGE OF
Hot Springs, Municipal PONO. NO	ANALYSES REQUES	TED	IC CONTROL NO:
1			
CO. Maritains SAMPLE			AIO TROPONAL NO:
Dennis A. Brunson			Carrier:
0 ( O ( )			Received on Ice (4 C)
ole Date/Time A M F			(YES) NO
Identification Collected B P R L			Remarks
Medieval Fack 14 Novembero7 X X X			
			Field oH calibration
Container Type ·			on (a)
Preservative			ffer:
Symbol references: G = Glass  NO = none S = Sulfuric acid pH2 N = Nitric acid pH2	V = VOA  vials V = VOA  vials V = VOA  vials	7 = 7 inc acetate	acetate
sted: (Please circle) TED IN DAYS	ng Y	Rec By:	Date/Time
Who should AIC contact with questions Pennis Reunso Relinquished Phone: Ser-22-188(##Fax: Sol-222-0339 By: Report Attention to: 1897-1997 By:	hed Date/Time	Received in Lab By:	_ab Date/Time
4.5. Muncipal C	;S:		

6-7/7



### Slug Control Plan

Industrial User:	Triumph Fabrications Hot Sprin	ıgs				
Address:	Address: 1923 Central Ave Hot Springs					
	Hot Springs Arkansas 71901					
Emergency Contact:	Michel Corballis	Title:	Environ	mental Manager		
Work Phon	e: 501-622-4267	_Emergency Phone	::	501-617-0240		
Secondary Contact:	Rob Rostan	Title: Facilities N	Manager .			
Work Phon	e: 501-622-4308	_Emergency Phone DEFINITIO		501-538-7441		

A discharge of any pollutant at a flow rate and/or pollutant concentration that could violate any of the prohibited discharge standards, whether or not such violation actually occurs.

## 1. Identify potential slug discharge sources

### MATERIAL 115 NEVADA ST BLDGS 1& 13

TYPE OF MATERIAL	VOLUME	DISCHARGE	POTENTIAL POLLUTANTS
			OF CONCERN
1-T-1 Aluminum Chem-Mill	22,000 gal	Caustic Recovery system	pH, Copper, Zinc
1-T-2 Spray Rinse	30-50 gpm	pH Neutralization Tank BLDG 13	pH, Copper, Zinc
1-T-3 Aluminum Deoxidizer	18000 gal	BLDG 1 Spent 6-4 Batch Holding	pH
1-T-4 Hot Rinse	18000 gal	pH Neutralization Tank BLDG 13	pH
1-T-5 6-4 Titanium Chem-	2100 gal	BLDG 1 Spent 6-4 Batch Holding	pH
Mill	-		
1-T-6 Spray Rinse	30-50 gpm	pH Neutralization Tank BLDG 13	рН
1-T-7 Titanium Deoxidizer	2100 gal	BLDG 1 Spent 6-4 Batch Holding	pH
1-T-8 Immersion Rinse	2100 gal	pH Neutralization Tank BLDG 13	рН
1-T-9 Ammonium	2100 gal	BLDG 1 Spent 6-2 Batch Holding	pH
Bifluoride			
1-T-10 Titanium Descale	2100 gal	BLDG 1 Batch Holding Cone Tank 1, 2	pH
1-T-11 Spray Rinse	30-50 gpm	pH Neutralization Tank BLDG 13	pH
1-T-12 6-2 Titanium Chem-	2100 gal	BLDG 1 Spent 6-2 Batch Holding	pН
Mill			
1-T-13 Immersion Rinse	2100 gal	pH Neutralization Tank BLDG 13	рН
1-T-14 Titanium Deoxidize	2100 gal	BLDG 1 Spent 6-4 Batch Holding	pН
BLDG 1 Batch Holding	3100 gal	Filter Press BLDG 1	all Chromium Conner Zino
Cone Tank 1			pH Chromium, Copper, Zinc
BLDG 1 Batch Holding	3100 gal	Caustic Recovery System	pH, Copper, Zinc
Cone Tank 2			
BLDG 1 Batch Holding	5000 gal	Caustic Recovery System	pH, Copper, Zinc
White Tank			
BLDG 1 Spent 6-4 Batch	3000 Gal	BLDG 1 Batch Holding Cone Tank 1	pH
Holding			
BLDG 1 Spent 6-2 Batch	3000 Gal	BLDG 1 Batch Holding Cone Tank 1	pH
Holding	3000 Gai		hr.,

Page 1 of 13

H-1/12



## MATERIAL 115 NEVADA ST BLDGS 1&13 CONT.

TYPE OF MATERIAL	VOLUME	DISCHARGE	
	VOLUME		POTENTIAL POLLUTANTS OF CONCERN
BLD 1 Caustic Bulk Storage Tank	10000 gal	1-T-1 Aluminum Chem-Mill, BLDG 1 Batch Holding Cone Tank 1	рН
BLDG 1 Triethananol- amine 99 LFG 85 Bulk Storage Tank	3000 gal	I-T-1 Aluminum Chem-Mill	рН
BLDB! Nitric Acid Bulk Storage Tank	4000 gal	1-T-3 Aluminum Deoxidizer, 1-T-7 Titanium Deoxidizer, 1-T-14 Titanium Deoxidize	рН
13T1	15000 gal	Immersion Rinse	pH, Copper, Zinc
13-T2 Aldox V	15000 gal	BLDG 13 Batch Holding Tank 1, 2	pH, Copper, Zinc, Iron
13-T-3 Spray Rinse	30-50 gpm	BLDG 13 pH Neutralization Tank	pH, Copper, Zinc
13-T-4 Aluminum Chem Mill	15000 gal	Caustic Recovery System	pH, Copper, Zinc
13-T-5 Aluminum Chem Mill	15000 gal	Caustic Recovery System	pH, Copper, Zinc
13-T-6 Spray Rinse	30-50 gpm	BLDG 13 pH Neutralization Tank	pH, Copper, Zinc
13-T7 Aldox V	15000 gal	BLDG 13 Batch Holding Tank 1, 2	pH, Copper, Zinc, Iron
13T8	15000 gal	Immersion Rinse	pH, Copper, Zinc
13-T9 Aluminum Chem Mill	15000 gal	Caustic Recovery System	pH, Copper, Zinc
13-T10 Spray Rinse	30-50 gpm	BLDG 13 pH Neutralization Tank	pH, Copper, Zinc
13-T12 Aldox V	15000 gal	BLDG 13 Batch Holding Tank 1, 2	pH, Copper, Zinc, Iron
13T11	15000 gal	Immersion Rinse	pH, Copper, Zinc
13-T-13 Turco 4215 NCLT	15000 gal	BLDG 13 Batch Holding Tank 1, 2	pH
13-T-14 Spray Rinse	30-50 gpm	BLDG 13 Chrome Reduction Tank	pH, Copper, Zinc, Chromium
13-T15 Aldox V	15000 gal	BLDG 13 Batch Holding Tank 1, 2	pH, Copper, Zinc, Iron
13-T-16 Spray Rinse	30-50 gpm	BLDG 13 Chrome Reduction Tank	pH, Copper, Zinc, Chromium
13-T-17 Etchant 33	15000 gal	BLDG 13 Batch Holding Tank 1, 2	pH, Copper, Zinc
13-T-18 Immersion Rinse	15000 gal	BLDG 13 Chrome Reduction Tank	pH, Copper, Zinc, Chromium
BLDG 13 Bulk Caustic Storage	6000 gal	13-T-2 Aluminum Chem Mill	pН
BLDG 13 Triethananol- amine 99 LFG 85 Bulk Storage Tank	3000 gal	13-T-2 Aluminum Chem Mill	pH
BLDG 13 Sludge Thickening Tank	2200 Gal	Filter Press BLDG 13	pH, Copper, Zinc, Chromium
BLDG 13 Batch Treat Tank	2200 gal	Filter Press BLDG 13, BLDG 1 Batch Holding Cone Tank 1	pH, Copper, Zinc, Chromium
BLDG 13 Batch Holding Tank 1	8500 gal	Truck Shipped Off Site, Filter Press Process Tanks BLDG 13, 1-T-1 Aluminum Chem-Mill	pH, Copper, Zinc, Chromium



BLDG 13 Batch Holding	8500 gal	Truck Shipped Off Site, Filter Press	pH, Copper, Zinc, Chromium
Tank 2	6300 gai	Process Tanks BLDG 13, 1-T-1 Aluminum Chem-Mill	pri, copper, Zine, Ciuonium
BLDG 13 Chrome Reduction Tank	3000 gal	BLDG 13 pH Neutralization Tank	pH, Copper, Zinc, Chromium
BLDG 13 pH Neutralization Tank	3000 gal	BLDG 13 Clarifier	pH, Copper, Zinc, Chromium
BLDG 13 Clarifier	120 gpm	City Sewer, BLDG 13 Sludge Thickening Tank	pH, Copper, Zinc, Chromium
Filter Press BLDG 13	5 Cu ft	BLDG 13 pH Neutralization Tank, 20 Yd Roll Off for site disposal	pH, Copper, Zinc, Chromium
Filter Press BLDG 13	10 Cu ft	BLDG 13 pH Neutralization Tank, 20 Yd Roll Off for site disposal	pH, Copper, Zinc, Chromium
Filter Press BLDG 13	10 Cu ft	Caustic Recovvery System	pH, Copper, Zinc, Chromium
Filter Press BLDG 13	10 Cu ft	Caustic Recovery System	pH, Copper, Zinc, Chromium
Filter Press BLDG 13	10 Cu ft	Caustic Recovery System	pH, Copper, Zinc, Chromium
Filter Press BLDG 13	7 Cu ft	BLDG 13 pH Neutralization Tank, 20 Yd Roll Off for site disposal	pH, Copper, Zinc, Chromium
Spent Caustic Holding Tank	8500 gal	Processing Tank Excess Caustic Hauled to Maxon	pH, Copper, Zinc, Chromium
Regenerated Caustic Holding Tank	8500 gal	Chem-Mill Tank	pH, Copper, Zinc, Chromium
Processing Tank	8500 gal	Crustallizers	pH, Copper, Zinc, Chromium
Crystallizer 1	8500 gal	Regenerated Caustic Holding Tank Solide to Aluminum Trihydrate Filter Press	pH, Copper, Zinc, Chromium
Crystallizer 2	8500 gal	Regenerated Caustic Holding Tank Solide to Aluminum Trihydrate Filter Press	pH, Copper, Zinc, Chromium
Crystallizer 3	8500 gal	Regenerated Caustic Holding Tank Solide to Aluminum Trihydrate Filter Press	pH, Copper, Zinc, Chromium
Crystallizer 4	8500 gal	Regenerated Caustic Holding Tank Solide to Aluminum Trihydrate Filter Press	pH, Copper, Zinc, Chromium
BLDG 13 Batch Maskant Mixing Tank	300 gal	Isolated from City Sewer. Spills drummed and shipped off site	Flammable Organic Chemicals
BLDG 13 Toluene Storage Tank	4000 gal	Containment Pit isolated from city sewer. Spills drummed and shipped off site	Flammable Organic Chemicals
BLDG 13 Acetone Storage Tank	3000 gal	Containment Pit isolated from city sewer. Spills drummed and shipped off site	Flammable Organic Chemicals

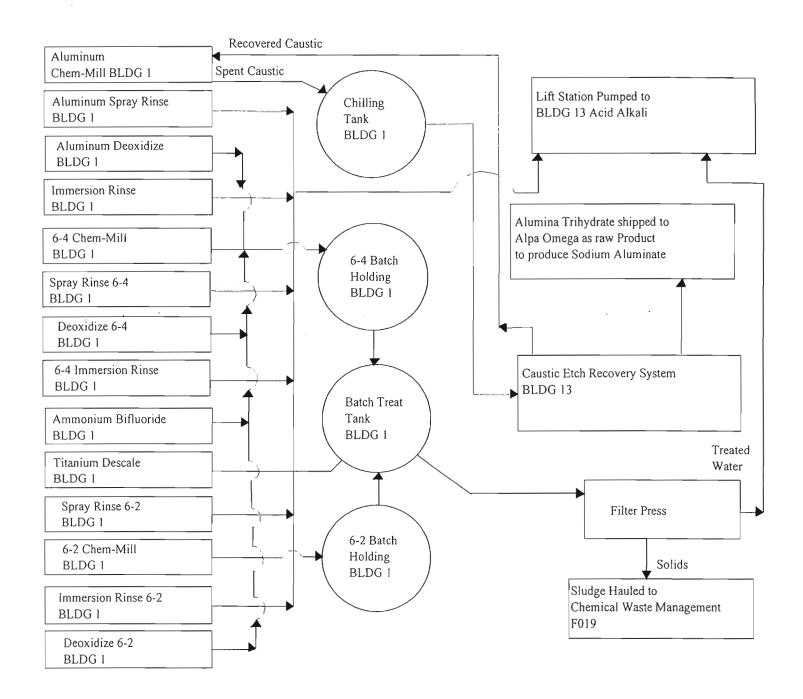


## MATERIAL 1923 CENTRAL AVE BLDG 2

TVDE OF		DISCHARGE DI	
TYPE OF	VOLUME	DISCHARGE	POTENTIAL POLLUTANTS
MATERIAL			OF CONCERN
2-T-I Phosphoric Acid	3000 gal	BLDG 2 Stainless Steel Batch Holding	pH, Copper, Chromium
Anodize Tank	2000 0 1	Tank or Poly Tank	77.0
2-T-1A Phosphoric Acid	3000 Gal	BLDG 2 Stainless Steel Batch Holding	pH Copper Chromium
Deoxidize Tank		Tank or Poly Tank	***
2-T-2 Spray Rinse	4000 Gal	BLDG 13 Chromium Reduction Tank	pH ,Copper, Chromium
2-T-3 Alodine 1500	4000 GaI	BLDG 2 Stainless Steel Batch Holding	pH, Chromium
		Tank or Poly Tank	
2-T-4 Immersion Rinse	4000 Gal	BLDG 13 Chromium Reduction Tank	pH, Chromium
2-T-5 Alodine 600	4000 Gal	BLDG 2 Stainless Steel Batch Holding	pH, Chromium
		Tank or Poly Tank	
2-T-6 Immersion Rinse	4000 Gal	BLDG 13 Chromium Reduction Tank	pH, Chromium
2-T-7 Deoxidizer 6-16	4000 Gal	BLDG 2 Stainless Steel Batch Holding	pH, Chromium
		Tank or Poly Tank	
2-T-8 Immersion Rinse	4000 Gal	BLDG 13 Chromium Reduction Tank	pH, Copper, Zinc
2-T-9 Etchant 33	4000 Gal	BLDG 2 Stainless Steel Batch Holding	pH, Copper, Zinc
		Tank or Poly Tank	
2-T-10 Turco 4215	4000 Gal	BLDG 2 Stainless Steel Batch Holding	pH
NCLT Tank		Tank or Poly Tank	
2-T-11 Spray Rinse	30-50 gpm	BLDG 13 Chromium Reduction Tank	pH, Chromium
2-T-12 Chromic	4000 Gal	BLDG 2 Stainless Steel Batch Holding	pH, Chromium
Anodize		Tank or Poly Tank	
2-T-13 Sulfuric Acid	4000 Gal	BLDG 2 Stainless Steel Batch Holding	pН
Anodize Tank		Tank or Poly Tank	
2-T-14 Immersion Rinse	4000 Gal	BLDG 13 Chromium Reduction Tank	pH, Chromium,
2-T-15 Dichromate Seal	5000 gal	BLDG 2 Stainless Steel Batch Holding	pH, Chromium
		Tank or Poly Tank	
2-T-16 Dilute Seal	5000 gal	BLDG 13 Chromium Reduction	pH, Chromium
BLDG 2 Stainless Steel	4000 gal	Ship off site to Alpha Omega	pH, Chromium, Copper, Zinc
Batch Holding Tank			
BLDG 2 Poly Holding	1500 gal	Ship off Site to Alpha Omega	pH, Chromium, Copper, Zinc
Tank			
BLDG 2 Batch	1500 gal	Ship off site to Alpha Omega	pH, Chromium, Copper, Zinc
Treatment Tank			
MOCO Quench tank	6600 gal	No discharge to POTW Sump pump	COD
20% Glycol		locked out during production	
MOCO Rinse Tank	6600 gal	Standard Operation Procedures	COD
5 Caustic Recovery	42500 gal	Recycle caustic to 1-T-1 and 13-T-2	pH Copper Zinc
Tanks		Chem-Mills	

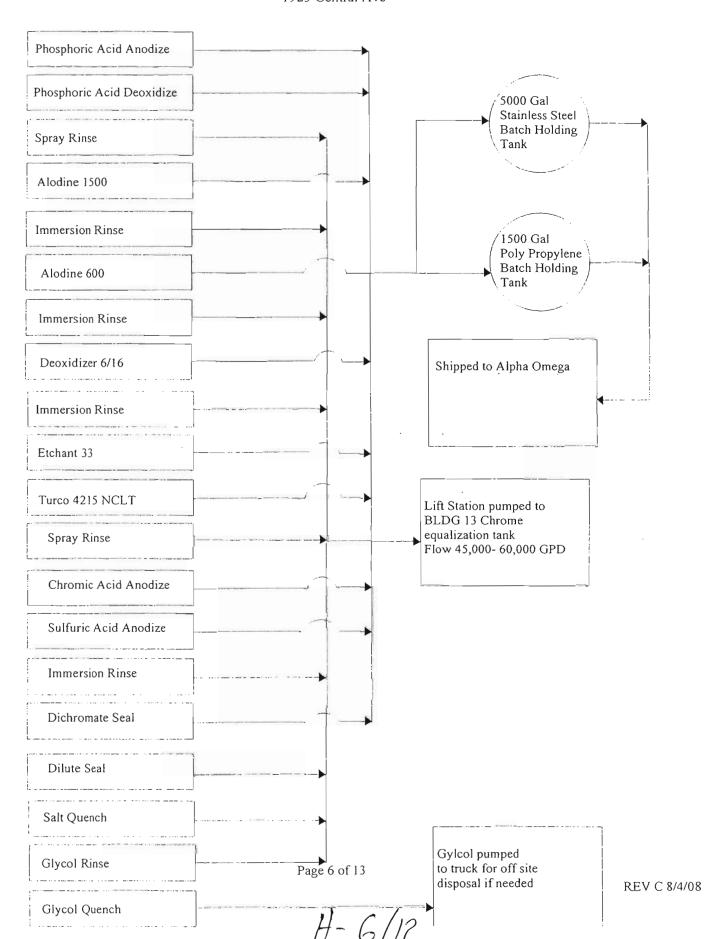


BLDG 1 Waste Flow 115 Nevada



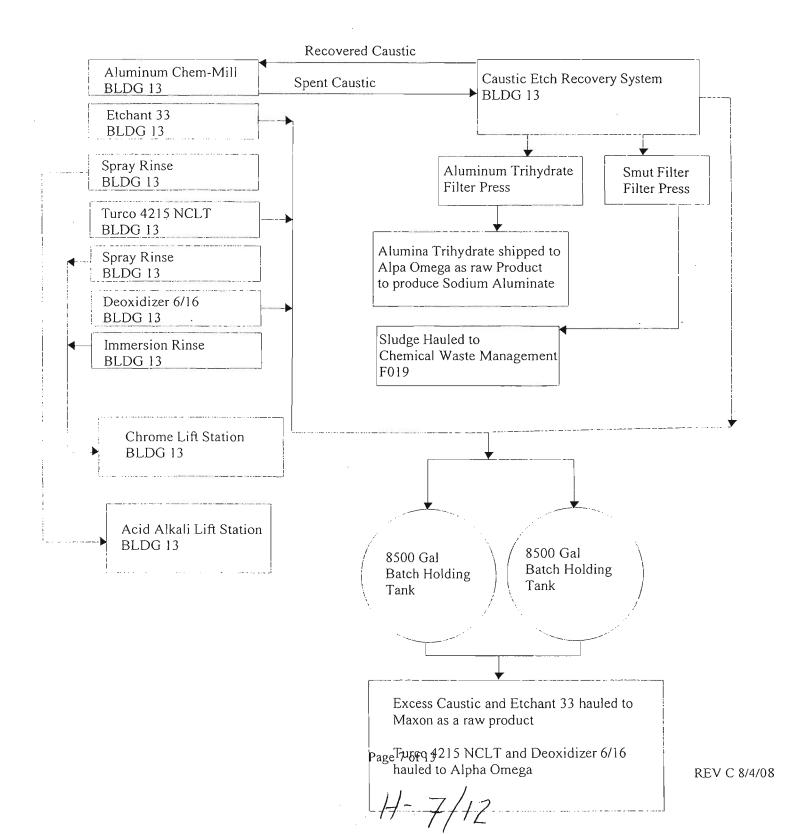


Building 2 1923 Central Ave

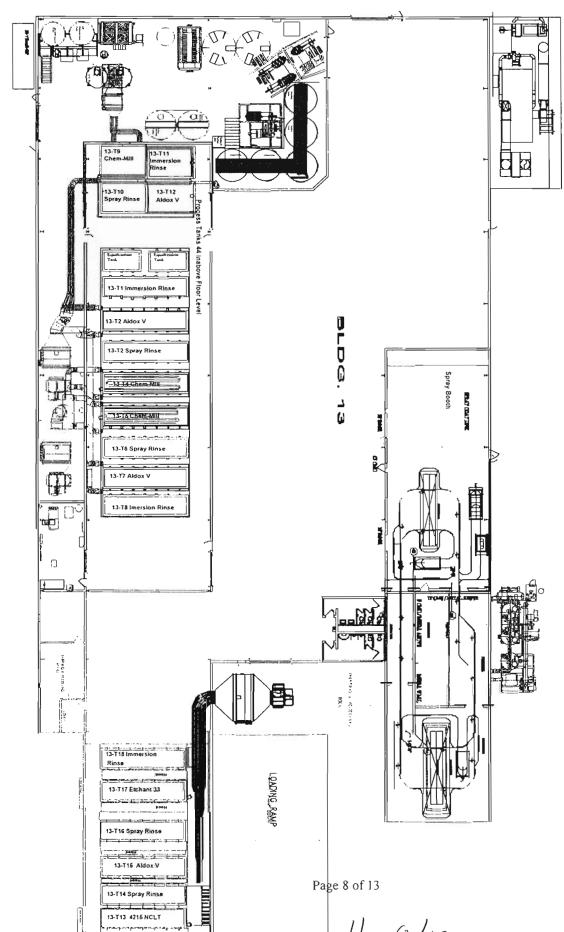




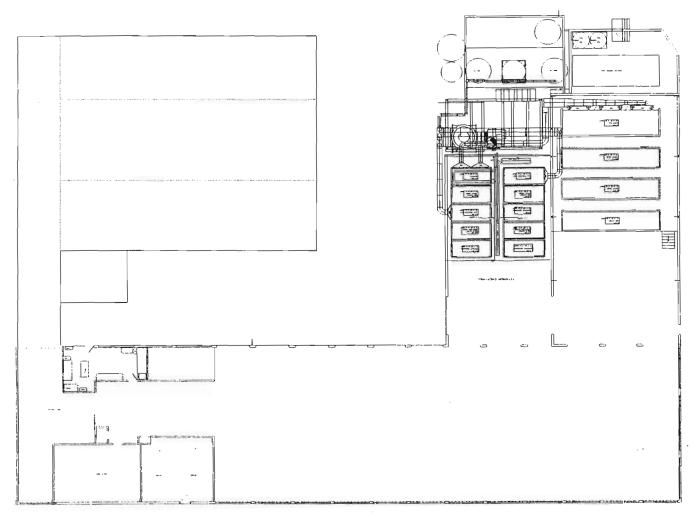
BLDG 13 Waste Flow 115 Nevada St







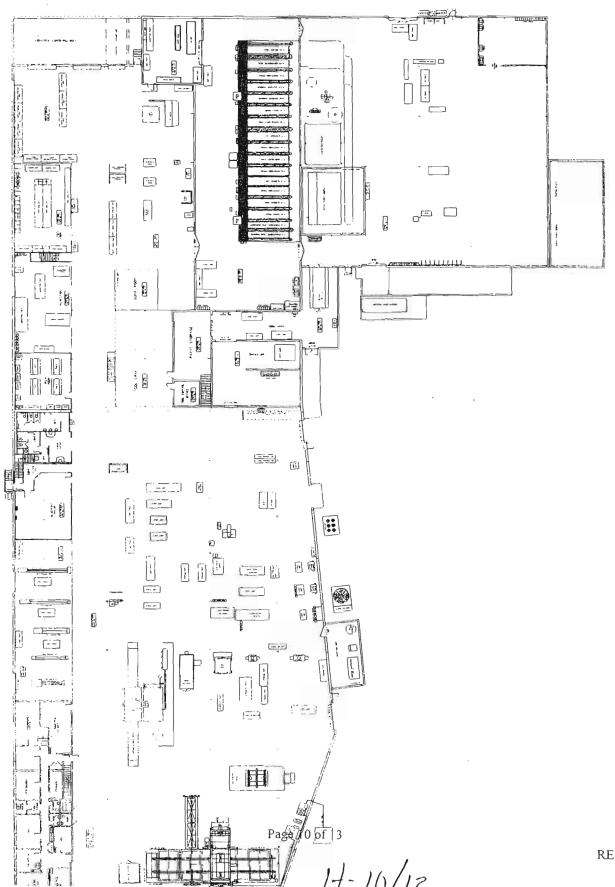




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REV C 8/4/08



Triumph Fabrications Hot Springs Environmental Control Systems TTO Plan

Triumph Fabrications Hot Springs has submitted a Notification of Hazardous Waste Activity, and has been assigned the following

EPA ID#s EPA ID#

Location

ARD010304475

1923 Central AV

#### Building 2 1923 Central Ave

The rinse waters from the anodize line flow to a lift station which pumps to Building 13 waste water treatment system. The waste water treatment system separates chrome rinses, and acid/alkali rinses. The chrome rinses are directed to a chrome reduction system, where hexavalent chromium is automatically reduced to trivalent chromium. The overflow from this system flows into the acid/alkali along with the acid/alkali rinses. The pH is adjusted to precipitate the heavy metals in the acid/alkali system. The stream then flows to a flocculent system, which adds polymer. The overflow from the flocculent system is directed to a clarifier, then directed to the mixed media filtering system which discharges to the POTW. The sludge is directed to a sludge thickening system prior to being filter pressed.

The treatment system also contains a batch holding system. Process solutions that have to be dumped are pumped into a batch holding tank. Batches dumps are shipped to Alpha Omega for recycling

The filter cake from the filter press is managed as a hazardous waste EPA Waste Code F019. All shipments are manifested on a Uniform Hazardous Waste Manifest, transportation is handled by Universal Transport. Disposal is handled by Waste Management in Sulphur LA.

Paint and solvent cleaning wastes are removed from the process areas daily by the painter. The paint and solvent waste are managed as hazardous waste EPA Waste Codes D001 D007 D035 F003 F005. All shipments are Manifested on a Uniform Hazardous Waste Manifest, transportation is handled by TRIAD EPA ID# OKD98158871. Disposal is handled by RINECO EPA ID# ARD981057870.

Building 1 and 13 1:15 Nevada

Masking operations containing toxic organic compounds are separated from any drain to the POTW or storm water. Spills of maskant chemicals are cleaned up with vermiculite, drummed up and shipped to RINECO.

The rinse waters from the Chem-Milling flow to a package treatment system capable of handling 180 gpm. The package treatment system separates chrome rinses, and acid /alkali rinses. The chrome rinses are directed to a chrome reduction system, where hexavalent chromium is automatically reduced to trivalent chromium. The overflow from this system flows into the acid/alkali along with the acid /alkali rinses. The pH is adjusted to precipitate the heavy metals in the acid/alkali system. The stream then flows to a flocculent system, which adds polymer. The overflow from the flocculent system is directed to a clarifier, then directed to the mixed media filtering system which discharges to the POTW. The sludge is directed to a sludge thickening system prior to being filter pressed.

The treatment system also contains a batch holding system. Process solutions that have to be dumped are pumped into a batch holding tank. Batch dumps are shipped to Alpha Omega for Re3cycling

The State of Arkansas requires an annual Hazardous Waste Report, which is submitted March 1. Copies of all reports are filled in the BLDG 7

The computer program also tracks our Title 313 chemicals from the painting process. Tier 1 and Tier 2 reports are submitted annually in March, and R forms are submitted in July

Aluminum Chem Milling solutions are periodically pumped to a caustic recovery system located in BLDG 13. The recovered caustic is pumped back to the Chem-Mill tanks and the Aluminum Trihydrate is shipped to Alpha Omega for Recycling

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Titanium Chem-Milling Solutions are periodically dumped into a separate batch treatment system. This waste is neutralized and is processed through a filter press. TCLP analyses has been performed an the resulting filter press cake and determined to be non-hazardous by Arkansas Department of Pollution Control And Ecology. Disposal is handled through Waste Service of Little Rock.

Triumph Fabrications Hot Springshas Storm Water Permits for both facilities. The permit identification numbers are as follows:

115 Nevada ARR00A217 1923 Central ARR00A218

The storm water regulations have required us submit DMR forms under the VB1 category develop and implement a pollution prevention plan. The pollution prevention plan had to be consistent with other plans that were in existence at the Storm water regulations came into effect. Triumph Fabrications Hot Springswas operating pollution control equipment as described above prior to the implementation of the storm water regulations. This document is part of the pollution prevention plan, and will be updated as necessary.

Retaining walls were designed to prevent accidental discharges into the storm water and to the city sewer. The installation of the retaining walls was completed the retaining walls for Chem-Mill 11/1/93.

Based on my inquiry of the person or persons directly responsible for managing compliance with the pretreatment standard for total toxic organics (TTO), I certify that, to the best of my knowledge, no dumping of concentrated toxic organics into the waste waters has occurred since filing the last discharge monitoring report. I further certify that this facility is implementing the toxic organic management plan submitted to the control authority.

Reference 40 CFR Part 403.13(e)

Michael L. Corballis

Date 8/25/08

Environmental Manager

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